

MECONTROL

Boiler Combustion Optimization

Advanced Instrumentation for Improved Plant Operation

Headquarters in Germany
Privately Held
PROMECON USA Inc.
Sales & Service in North America



On-line Real Time UBC Measurement

Optimize mill/boiler performance

Accurate (+/- 0.6 percentage points)

With density compensation (+/- 0.2 perc. Pts.)

Certified ash for sale

Minimal maintenance & calibration (1 moving part)

Easy installation & operation

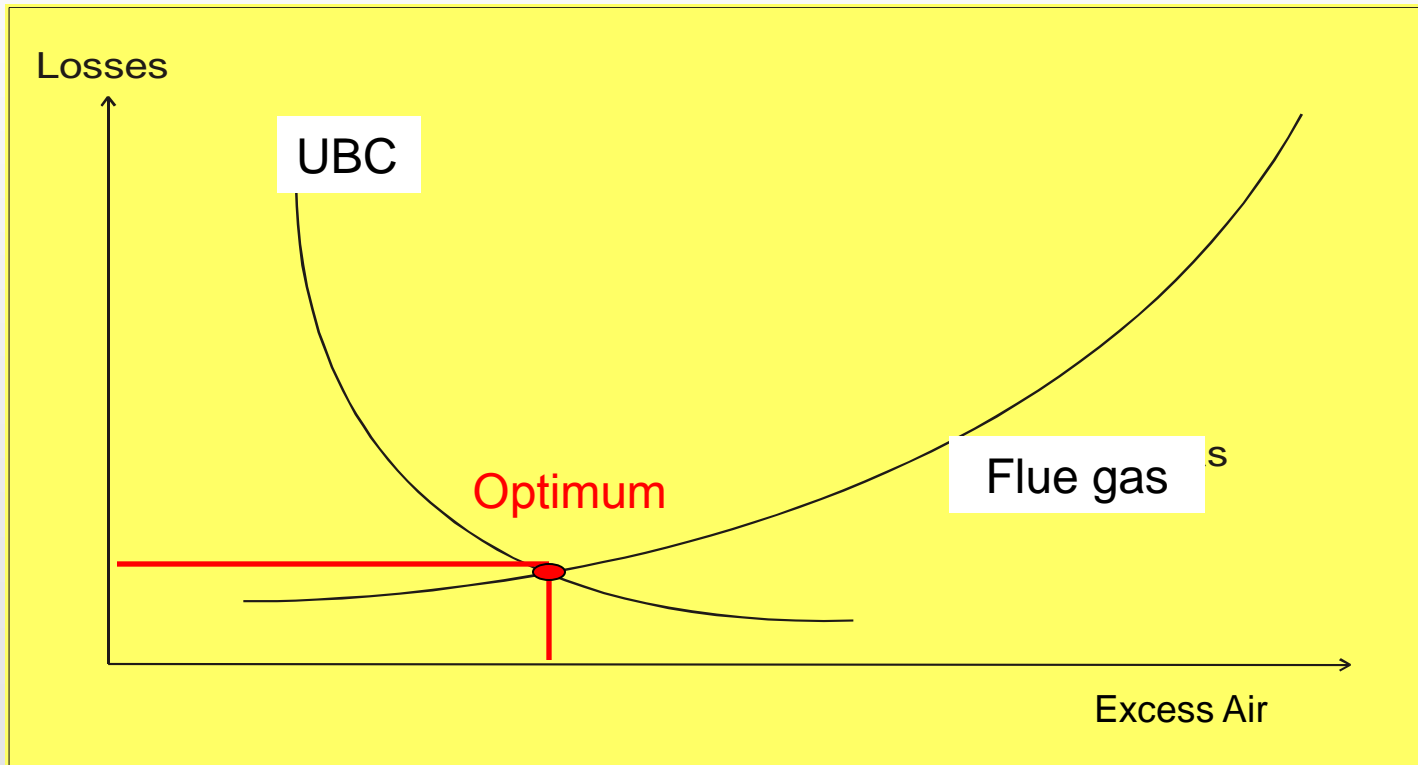
Dependable with high market share

Over 160 sensors operating worldwide

Many advantages over extractive systems

Efficiency Optimization Principle

Minimize energy losses from unburned carbon & flue gas -- function of excess air levels



PROMECON UBC Measurement Principle

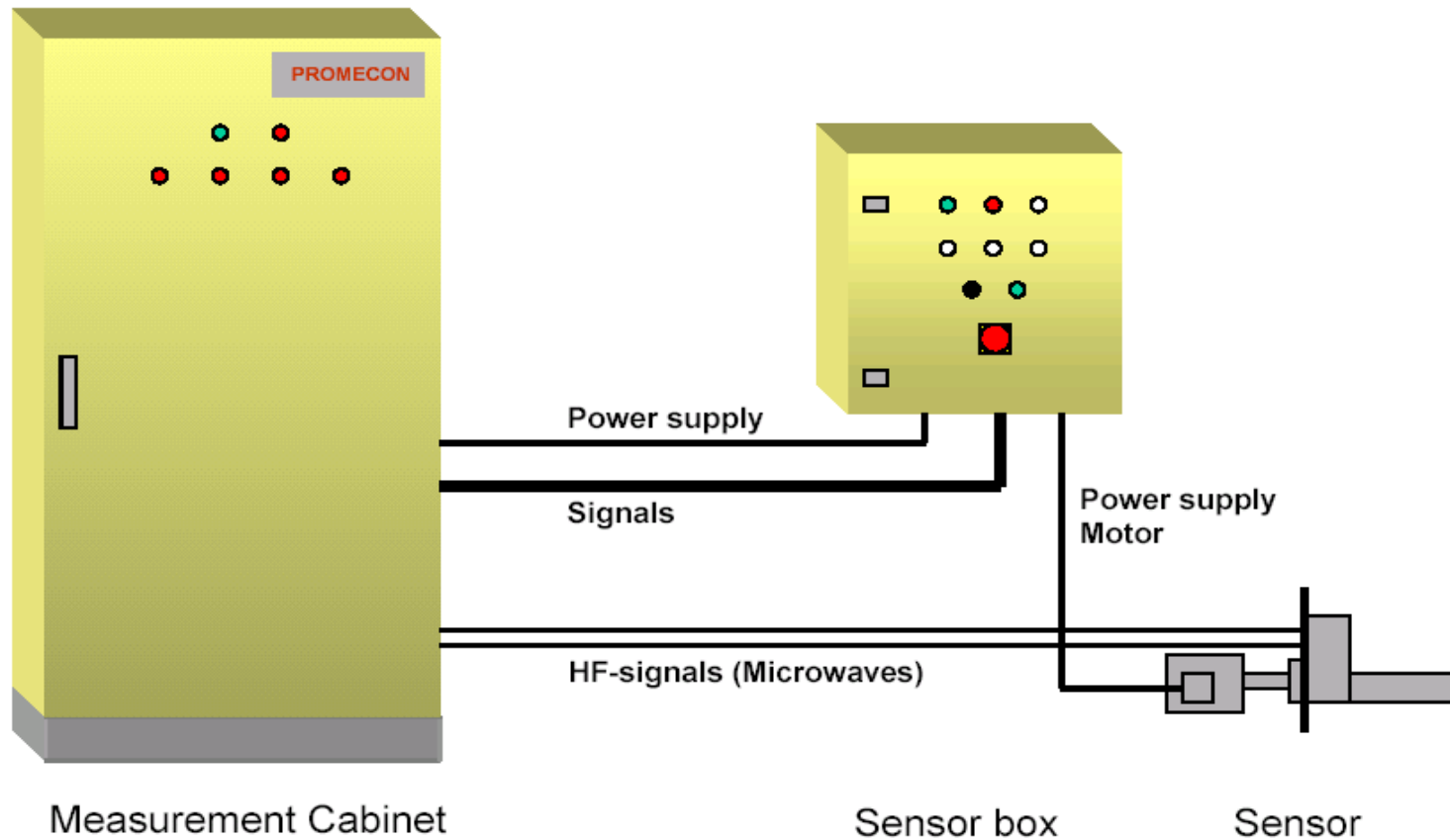
Dielectric constant of fly ash is a function of the carbon content. Measuring the shift of frequency (microwave) in a resonator (Δf) enables the carbon content to be calculated.



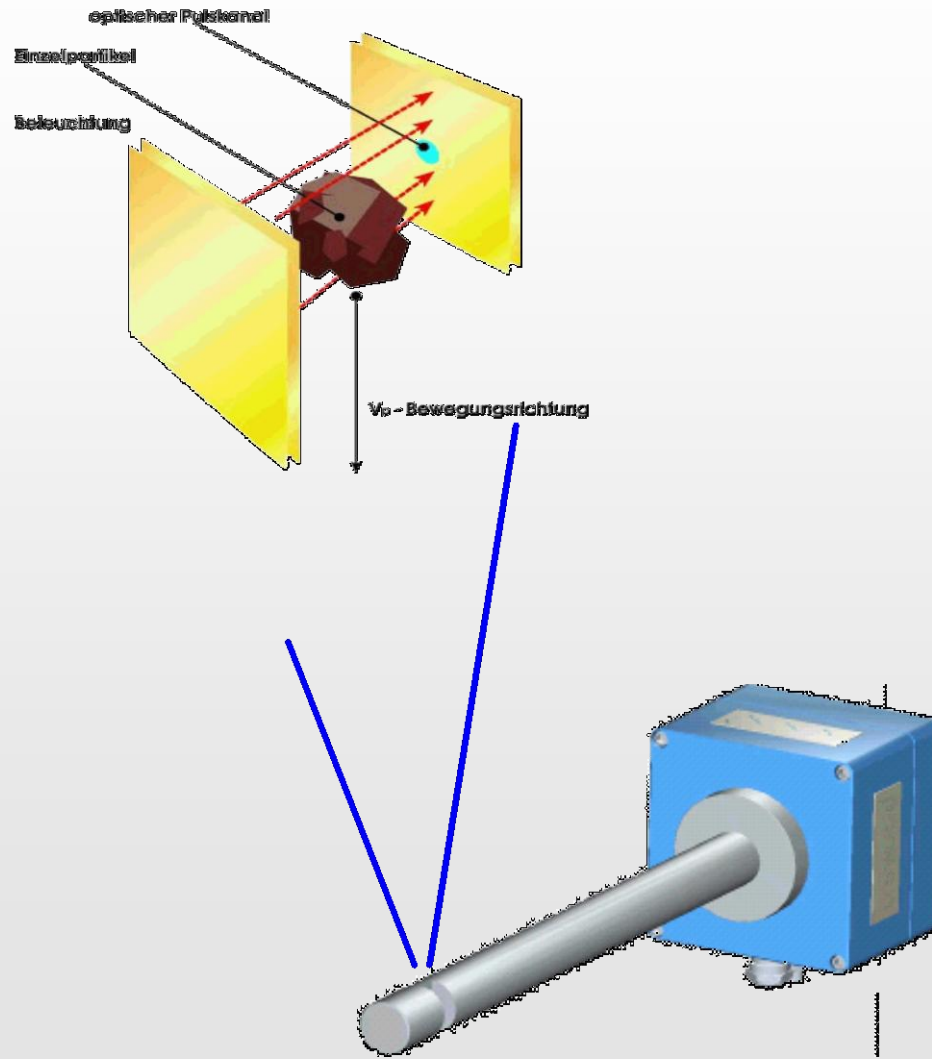
$$UBC = A + B \cdot \Delta f$$

A and B are the calibration coefficients

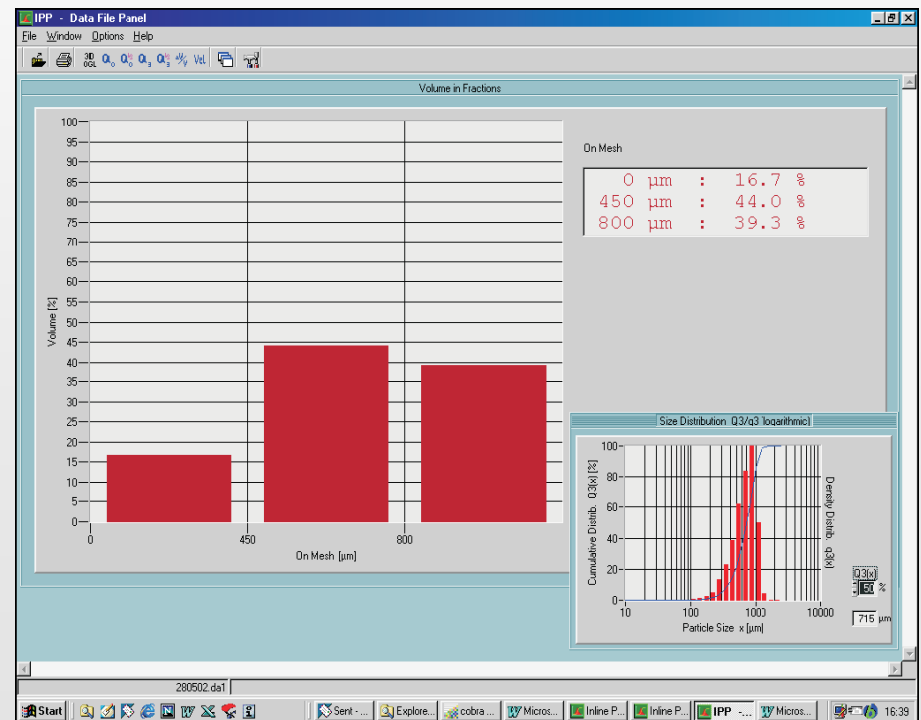
MECONTROL UBC Design



Particle Size Analysis (PSA)



Particle Size Analysis (PSA)



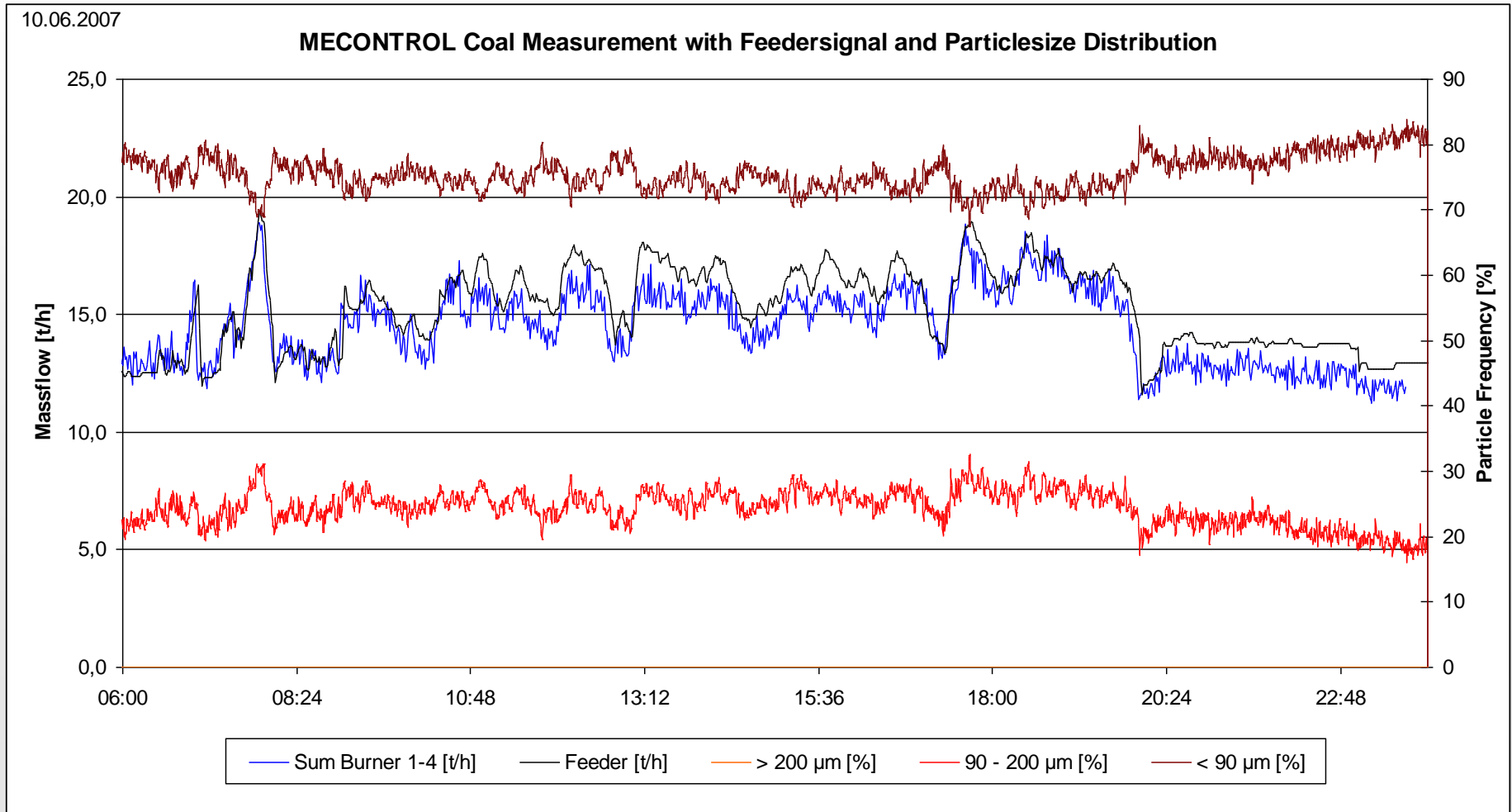
Particle Size Analysis (PSA)

Technical Data:

Measurement range:	Particle Size 30 - 6000 μm , Velocity 0.01 - 50 m/s
Materials	316L SS for In-line probe, Sapphire, epoxy resin optics Pressure-cast aluminium for electronics enclosure
Data rate:	Up to 10,000 particles per second, dependent on process conditions
Max Operating Pressure	4 bar
Operating Temp	-20°C to 130°C at measuring point, -10°C to 60°C on housing
Dimensions	Tube length = 280 mm (11 in), Tube diameter = 25 mm (1 in)
Air Supply	adjustable air flow meters, Pulse flow with adjustable timer or continuous air, Flow Requires instrument grade compressed air
Maximum cable length:	100 m

Particle Size Analysis (PSA)

Test Data: PS Reuter West, Berlin



Air/Gas Flow Measurement

Strength is hot dusty applications

Time of flight (no pressure or temperature)

No calibration, no pressure drop

Very small amount of particulate required (5-10 mg/Nm³)

With no particulate emitter installed upstream of sensor

Solid stainless steel sensor rods, on-line installation

Average velocity over sensor length

Accurate (within 2%)

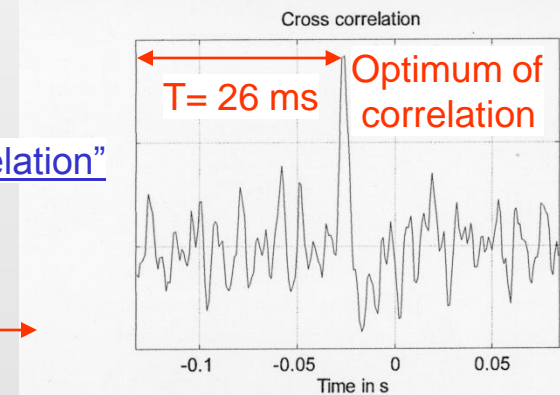
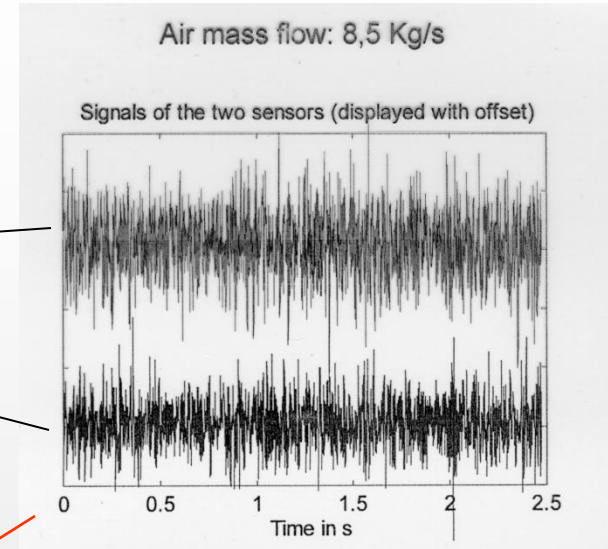
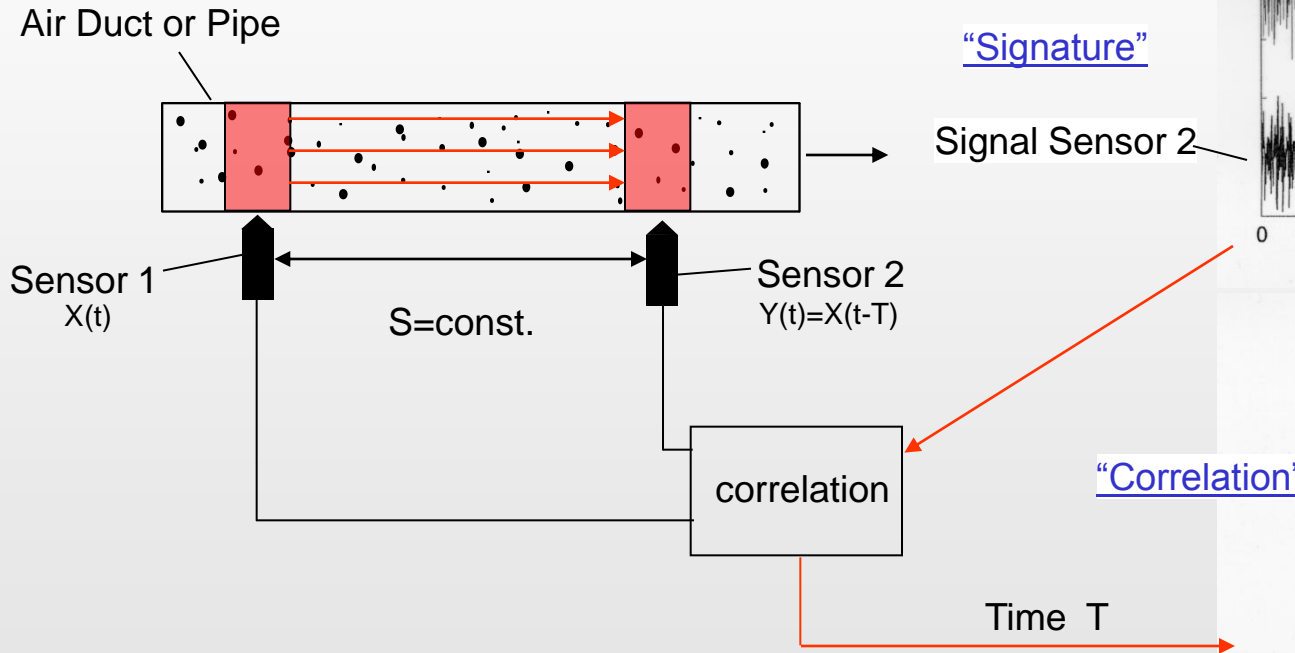
No influence from fouling & erosion

Each measurement requires 2 sensors 14" apart

Much less inflow length (2-3 diameters)

Central measurement cabinet for multiple applications

MECONTROL Air/FG Measurement Principle



Example

$S=54 \text{ cm}$
 $T=26 \text{ ms}$



$w=20.8 \text{ m/s}$ (average velocity of the air !)

Distance of the two sensors: 54 cm
Measured velocity: 20.77 m/s
Previously measured velocity with Prandtl's pitot tube: 20.52 m/s



Emitter



Contact Information

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