

power without pollution

Pressurized Oxy-Combustion of Coal: Zero Emissions Power Plants

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Introduction

Clean Energy Systems (CES)

- Founded in 1993 by retired aerospace engineers, Incorporated in 1996
- Located in California:
 - Headquarters: Sacramento, Ca
 - Demonstration Plant: Bakersfield, Ca
- Issued 25 patents on zero-emissions oxy-combustion power cycles
- Focused on process rights (IP) and manufacturing enabling technology – oxy-fuel combustors & turbine

Vision



A new way to make power without pollution.

We use aerospace technology to change the way power is produced, and eliminate atmospheric emissions.





The CES Process



Clean Energy Main Features Systems, Inc. Power Without PollutionTM "Oxy-Turbine" vs. "Oxy-PC"



CO, 2.200 Psia

CO,

15 Psia

CO2

Comp

Unique Factors





- Zero Atmospheric Emissions
- Base Load
- Scalability
- Multi-Fuel
- Patent Protected
- Proven Technology





20 MW_t Gas Generator

- Compact and lightweight
- 25 tph steam/CO₂
- Market potential for thermal EOR
- Market for small cogeneration



Commercial Gas Generator



- Suitable for 50 200 MW Plants
- 250 tph steam/CO2
- Compact











First Generation Turbine

- •Originally a GE J79 turbine
- Used for 12 MW industrial applications (at right)
- •Converted to a 40 MW oxyturbine (below)





"No-load" testing commenced in 2010. "Load testing" to be completed 1Q 2011

Oxy-Fuel Test Facility: World's Largest



Clean Energy Systems, Inc.

Power Without PollutionTM



2nd Gen O-F Turbine System

DOE Funded:

- <u>Objective</u>: Design, Develop & Test a Commercial-Scale Oxy-Fuel Turbine (OFT) for use in Industrial O-F Plants
 - Capture and Sequester 99% of produced CO₂
 - Competitive Cycle
 - Using Diverse Fuels
- Used SGT-900 purchased Jan 2011
- Ready for testing July 2012





Technology Deployment



Note: Efficiencies shown are for natural gas plants Syngas efficiencies are 7-8 percentage points lower



Our Products (and customers)

- Captured CO₂ for EOR/EGR
- Steam or CO₂ for Heavy Oil EOR, UCG
- Excess water (from the combustion)
- Zero Atmospheric Emissions Electricity
- Broad range of fuels: gaseous (gasified coal), solid, or liquid
- Water, Hydrogen, Other Products
- Peaking Power (no carbon capture but no NO_x, cheap and fast)

• The key to zero emissions coal plants: Industrial scale, with sale of CO₂ and Electricity



Thank you!

www.CleanEnergySystems.com