STATE OF WASHINGTON DEPARTMENT OF ECOLOGY

IN TI	HE MATTER OF APPROVING A NEW)	Preliminary Determination for Approval Order 15AQ-E609
AIR (CONTAMINANT SOURCE FOR)	
MIC	ROSOFT CORPORATION)	
THE	OXFORD DATA CENTER)	
TO:	John Radick, Senior Program Manager	
	US-Data Center Services	
	Microsoft Corporation	
	5600 148 th Avenue NE	
	Redmond, WA 98052	

On December 11, 2014, Ecology received a Notice of Construction (NOC) application submittal from the Microsoft Corporation (MSN) requesting revisions to Approval Order 14AQ-E537 (dated August 15, 2014), for the Oxford Data Center located at Industrial Park #5, west of Road R NW at the end of Port Industrial Parkway in Quincy, WA. The NOC application was determined to be incomplete, and on January 7, 2015 Ecology issued an incompleteness letter to Microsoft. On February 2, 2015 Microsoft provided a revised NOC application to Ecology. On February 20, 2015 Microsoft provided a revised Second-Tier Risk Analysis to Ecology. The application was considered complete on March 17, 2015.

EQUIPMENT

A list of equipment for this project is provided in Tables 1.1–1.4 below. Engine sizes listed in Tables 1.1–1.3 are in megawatt (MWe) units with the "e" indicating "electrical" based on generator power ratings listed on the engine specifications provided with the application. MWe is the assumed engine power rating unit for all Approval Conditions related to this Order.

Table 1.1. 2	Table 1.1. 2.5 MWe Engine & Generator Serial Numbers for Phases 1 & 2					
Phase/Building	Unit ID	Engine SN	Generator SN	Build Date		
Ph 1/AZ-4A						
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Ph 1/AZ-4B						
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Ph 1/AZ-4C						
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Table 1.1. 2.5 MWe Engine & Generator Serial Numbers for Phases 1 & 2				
Phase/Building	Unit ID	Engine SN	Generator SN	Build Date
Ph 1/AZ-4D				
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Ph 2/AZ-3A				
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Ph 2/AZ-3B				
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Ph 2/AZ-3C				
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"				
"				
Ph 2/AZ-3D				
"				
"				
"				

Table 1.2. 2.0 MWe Engine & Generator Serial Numbers for Phases 1 & 2				
Building	Unit ID	Engine SN	Generator SN	Build Date
CNR-A	CNR-A			
CNR-B	CNR-B			
CNR-C	CNR-C			
CNR-D	CNR-D			

Table 1.3. 0.750 MWe Engine & Generator Serial Numbers for Phases 1 & 2				
Building	Unit ID	Engine SN	Generator SN	Build Date
Admin				

Table 1.4. Cooling Towers for Phases 1 & 2			
Phase/Building	# Cooling	# Cells	Total # Cooling
	Towers	per Tower	Tower Cells

Table 1.4. Cooling Towers for Phases 1 & 2				
Phase/Building	# Cooling Towers	# Cells per Tower	Total # Cooling Tower Cells	
Ph 1/AZ-4A	4	4	16	
Ph 1/AZ-4B	4	4	16	
Ph 1/AZ-4C	4	4	16	
Ph 1/AZ-4D	4	4	16	
Ph 2/AZ-3A	4	4	16	
Ph 2/AZ-3B	4	4	16	
Ph 2/AZ-3C	4	4	16	
Ph 2/AZ-3D	4	4	16	
Total	32	4	128	

PROJECT SUMMARY

- 1. When completed, the Oxford Data Center will contain four Phase 1 activity zone (AZ) buildings designated AZ-4A, AZ-4B, AZ-4C, AZ-4D; four core network room (CNR) buildings; an administrative building; and four phase 2 AZ buildings designated AZ-3A, AZ-3B, AZ-3C, AZ-3D. Building construction for the Phase 1 generators and cooling towers began before the end of 2014. Construction of Phase 2 is expected to begin within 18 months after the start of generator commissioning for Phase 1. Project Oxford Phases 1 and 2 will have thirty-two (32) Caterpillar Model 3516C-HD-TA diesel powered electric emergency generators in the activity zone buildings with a power rating of 2.5 MWe per generator, four (4) Caterpillar Model 3516C-TA diesel powered electric emergency generators in the CNR buildings with a power rating of 2.0 MWe per generator, and one (1) Caterpillar Model C27ATAAC diesel powered electric emergency generator in the administrative building with a power rating of 0.75 MWe.
- 2. Project Oxford will use SPX-Marley Model MD5008PAF2 cooling towers to dissipate heat from the AZ buildings. Each cooling tower has four cells and four fans. Each of the eight AZ buildings will have four cooling towers for a total of thirty-two (32) cooling towers. Each of the thirty-two individual cooling towers has a design recirculation rate of 950 gallons per minute (gpm) and 143,600 cubic feet per minute (cfm).

Combined Phase 1 and 2 emissions for Project Oxford are contained in Tables 2.1 and 2.2.

Table 2.1. Criteria Pollutants Potential to Emit for Phases 1 & 2 (TPY)				
Pollutant	Main Generator Engines	Cooling Tower	Total Facility Emissions	
Total particulate matter (PM)	All PM _{2.5}	23	23.7	
PM smaller than 10 microns in diameter (PM ₁₀)	All PM _{2.5}	12.8	13.5	
PM smaller than 2.5 microns in diameter (PM _{2.5}) ^(a)	0.73	2.99	3.7	
Carbon monoxide (CO)	4.7	0	4.7	
Nitrogen oxides (NO _X)	27.0	0	27.0	
Volatile organic compound (VOC)	0.84	Negligible	0.84	
Sulfur dioxide (SO ₂)	5.7E-02	0	5.7E-02	
Lead	Negligible	0	Negligible	
(a) All DM emissions from the generator engines are DM and all DM, from the				

(a) All PM emissions from the generator engines are PM_{2.5}, and all PM_{2.5} from the generator engines is considered Diesel Engine Exhaust Particulate (DEEP).

Table 2.2. Toxic Air Pollutants Potential To Emit for Phases 1 & 2 (TPY)			
Pollutant	Main Generator Engines	Cooling Tower	Total Facility Emissions
CO	4.7	0	4.7
Ammonia	1.03	0	1.03
DEEP ^(a)	0.73	0	0.73
SO ₂	5.7E-02	0	5.7E-02
Primary nitrogen dioxide (NO ₂) ^(b)	2.7	0	2.7
Benzene	2.9E-03	0	2.9E-03
Toluene	1.0E-03	0	1.0E-03
Xylenes	7.2E-04	0	7.2E-04
1,3 Butadiene	1.5E-04	0	1.5E-04
Formaldehyde	2.9E-04	0	2.9E-04
Acetaldehyde	9.4E-05	0	9.4E-05
Acrolein	2.9E-05	0	2.9E-05
Benzo(a)pyrene	9.5E-07	0	9.5E-07
Benzo(a)anthracene	2.3E-06	0	2.3E-06
Chrysene	5.7E-06	0	5.7E-06
Benzo(b)fluoranthene	4.1E-06	0	4.1E-06
Benzo(k)fluoranthene	8.1E-07	0	8.1E-07
Dibenz(a,h)anthracene	1.3E-06	0	1.3E-06
Ideno(1,2,3-cd)pyrene	1.5E-06	0	1.5E-06
Napthalene	4.8E-04	0	4.8E-04
Propylene	1.0E-02	0	1.0E-02

Table 2.2. Toxic Air Pollutants Potential To Emit for Phases 1 & 2 (TPY)				
Pollutant	Main Generator Engines	Cooling Tower	Total Facility Emissions	
Fluoride	0	4.8E-03	4.8E-03	
Manganese	0	4.6E-04	4.6E-04	
Copper	0	1.6E-04	1.6E-04	
Chloroform	0	2.6E-04	2.6E-04	
Bromodichloromethane	0	2.6E-04	2.6E-04	
Bromoform	0	6.9E-03	6.9E-03	

DEEP is measured by EPA Method 5 (or 201a), which measures filterable (front-half) particulate emissions.

DETERMINATIONS

In relation to this project, the Washington State Department of Ecology (Ecology), pursuant to Revised Code of Washington (RCW) 70.94.152, Washington Administrative Code (WAC) 173-460-040, and WAC 173-400-110, makes the following determinations:

- 1. The project, if constructed and operated as herein required, will be in accordance with applicable rules and regulations, as set forth in Chapter 173-400 WAC, and Chapter 173-460 WAC, and the operation thereof, at the location proposed, will not emit pollutants in concentrations that will endanger public health.
- 2. The proposed project, if constructed and operated as herein required, will meet applicable air quality requirements as defined below:

Table 2a.1 BACT Determinations				
Pollutant(s)	BACT Determination			
PM, CO, and VOCs	 a. Use of EPA Tier 2 certified engines installed and operated as emergency engines, as defined in 40 CFR Section 60.4219. b. Compliance with the operation and maintenance restrictions of 40 CFR Part 60, Subpart IIII. c. Use of high-efficiency drift eliminators which achieve a liquid droplet drift rate of no more than 0.0005 percent of the recirculation flow rate within each cooling tower. 			
NO _X	 a. Use of EPA Tier 2 certified engines installed and operated as emergency engines, as defined in 40 CFR Section 60.4219, and satisfy the written verification requirements of Approval Condition 2.5. b. Compliance with the operation and maintenance restrictions of 40 CFR Part 60, Subpart IIII. 			
SO ₂	Use of ultra-low sulfur diesel fuel containing no more			

NO₂ is assumed to be equal to 10 percent of the total NO_X emitted.

Table 2a.1 BACT Determinations		
Pollutant(s)	BACT Determination	
than 15 parts per million by weight of sulfur.		

3. The proposed project, if constructed and operated as herein required, will utilize Best Available Control Technology for toxic air pollutants (TAPs) (tBACT) as defined below:

Table 3.1 tBACT Determinations			
TAPs	tBACT Determination		
Acetaldehyde, CO, acrolein, benzene, benzo(a)pyrene, 1,3-butadiene, DEEP, formaldehyde, toluene, total PAHs, xylenes, chrysene, benzo(a)anthracene, napthalene, benzo(b)fluoranthene, propylene, dibenz(a,h)anthracene, Ideno(1,2,3-cd)pyrene, fluoride, manganese, copper, chloroform, bromodichloromethane, bromoform,	Compliance with the VOC and PM BACT requirement.		
Ammonia	No more than 15 parts per million volume-dry (ppmvd) at 15 percent oxygen per engine.		
NO_2	Compliance with the NO _X BACT requirement.		
SO ₂	Compliance with the SO ₂ BACT requirement.		

4. In accordance with WAC 173-460-090, a second tier health risk analysis has been submitted by the applicant for DEEP emissions. Ecology has concluded that this project has satisfied all requirements of a second tier analysis.

THEREFORE, IT IS ORDERED that the project as described in the NOC application and more specifically detailed in plans, specifications, and other information submitted to Ecology is approved for construction and operation, provided the following conditions are met:

APPROVAL CONDITIONS

1. ADMINISTRATIVE CONDITION

- 1.1. Notice of Construction Approval Order No. 14AQ-E537 is rescinded and replaced entirely with this Approval Order.
- 1.2. The emergency engine generators approved for operation by this Order are to be used solely for those purposes authorized for emergency generators under 40 CFR 60, Subpart IIII. This includes the hourly operation requirements described in 40 CFR 60.4211(f), except that there shall be no operation of this equipment to produce power for demand-response arrangements, peak shaving arrangements, nor to provide power as part of a financial arrangement with another entity, nor to supply power to the grid.
- 1.3. The Oxford Data Center shall coordinate engine maintenance and testing schedules with Dell and the Microsoft Columbia Data Center in Quincy to minimize overlap between

data center scheduled testing. Microsoft shall maintain records of the coordination communications with the other data centers, and those communications shall be available for review by Ecology.

2. EQUIPMENT RESTRICTIONS

- 2.1. The thirty-two 2.5 MWe engine, four 2.0 MWe engines, and the single 0.750 MWe engine shall be operated in accordance with applicable 40 CFR 60, Subpart IIII requirements including but not limited to: certification by the manufacturer to meet the 40 CFR 89 EPA Tier 2 emissions levels as required by 40 CFR 60.4202; and installed and operated as emergency engines, as defined in 40 CFR 60.4219. At the time of the effective date of this permit, Tier 4 interim and Tier 4 final certified engines (as specified in 40 CFR 1039.102 Table 7 and 40 CFR 1039.101 Table 1, respectively), are not required for 0.750 MWe, 2.0 MWe, and 2.5 MWe electrical generators used for emergency purposes as defined in 40 CFR 60.4219 in attainment areas in Washington State. However, any engines installed at the Oxford Data Center after Tier 4 or other limits are implemented by EPA for emergency generators, shall meet the applicable specifications as required by EPA at the time the emergency engines are installed.
- 2.2. Each engine must be equipped with selective catalytic reduction (SCR) and catalyzed diesel particulate filter (DPF) controls to meet the emission requirements of EPA Tier 4 engines. The only 0.750 MWe, 2.0 MWe, and 2.5 MWe engines and electrical generating units approved for operation at the Oxford Data Center are those listed in Tables 1.1–1.3 above.
- 2.3. Replacement of failed engines with identical engines (same manufacturer and model) requires notification prior to installation, but will not require NOC unless there is an emission rate increase from the replacement engines.
- 2.4. The thirty-two 2.5 MWe engine-generator exhaust stack dimensions shall be greater than or equal to 46 feet above ground level, no more than 18 inches in diameter, and approximately 16 feet above roof height. The four 2.0 MWe engine-generator exhaust stack heights shall be greater than or equal to 46 feet above ground level, no more than 16 inches in diameter, and approximately 16 feet above roof height. The one 0.750 MWe engine-generator exhaust stack height shall be greater than or equal to 46 feet above ground level, no more than 14 inches in diameter, and approximately 16 feet above roof height.
- 2.5. In addition to meeting EPA Tier 2 certification requirements, the source must have written verification from the engine manufacturer that each engine of the same make, model, and rated capacity installed at the facility uses the same electronic Programmable System Parameters, i.e., configuration parameters, in the electronic engine control unit.

3. OPERATING LIMITATIONS

- 3.1. Fuel consumption at the Oxford Data Center facility shall be limited to a total of 431,000 gallons per year and 119,300 gallons per day of diesel fuel equivalent to on-road specification No. 2 distillate fuel oil (less than 0.00150 weight percent sulfur). Total facility annual fuel consumption may be averaged over a three (3) year period using monthly rolling totals.
- 3.2. Except as provided in Approval Condition 3.2.2, the thirty-seven (37) Project Oxford Data Center engines shall not operate more than the following limits:
 - 3.2.1. Each generator shall not exceed 86 hours per year of operation averaged across all generators in service over a 36-month rolling average.
 - 3.2.2. For commissioning events, each engine shall not exceed a one-time total of 50 hours of operation over a full range of loads, averaged over all facility engines commissioned in that year.
 - 3.2.3. Stack testing shall be conducted according to the testing requirements and the schedule in Approval Condition 4. Each engine shall operate no more than 45 hours per stack testing event. If more than 45 hours are needed for re-testing to satisfy Approval Condition 4.4, those hours should be deducted from other preapproved hours in Approval Condition 3.2. Additional operation of the engines for the purpose of emissions testing beyond the operating time and fuel consumption limits authorized by this Order will be considered by Ecology upon request in writing.
 - 3.2.4. Daily generator usage shall not exceed a maximum limit of 160 generator hours per calendar day, except during up to four days per year of emergency power outage.
 - 3.2.5. No more than three 2.5 MWe generators shall operate simultaneously during any given hour at a load exceeding 85 percent.
- 3.3. All of the 32 Phase 1 and 2 cooling towers shall comply with the following conditions:
 - 3.3.1. Each individual cooling tower unit shall use a mist eliminator that meets the BACT determination for PM of Section 2(c) of this Order.
 - 3.3.2. Chemicals containing hexavalent chromium cannot be used to pre-treat the cooling tower makeup water.

4. GENERAL TESTING AND MAINTENANCE REQUIREMENTS

4.1. The Oxford Data Center will follow engine-manufacturer's recommended diagnostic testing and maintenance procedures to ensure that each of the thirty-two (32) 2.5 MWe engines, four (4) 2.0 MWe engines, and one (1) 0.750 MWe engines will conform to applicable engine specifications in Approval Condition 2.1 and applicable emission specifications in Approval Condition 5 throughout the life of each engine.

- 4.2. Any emission testing performed to verify conditions of this Approval Order or for submittal to Ecology in support of this facility's operations, requires that Microsoft comply with all requirements in 40 CFR 60.8 except subsection (g). 40 CFR 60.8(g) may be required by Ecology at their discretion. A test plan will be submitted to Ecology at least 30 days prior to testing that will include a testing protocol for Ecology approval that includes the following information:
 - 4.2.1. The location and Unit ID of the equipment proposed to be tested.
 - 4.2.2. The operating parameters to be monitored during the test.
 - 4.2.3. A description of the source including manufacturer, model number, design capacity of the equipment and the location of the sample ports or test locations.
 - 4.2.4. Time and date of the test and identification and qualifications of the personnel involved.
 - 4.2.5. A description of the test methods or procedures to be used.
- 4.3. The Oxford Data Center shall source test engines as described in Approval Order 4.4 to show compliance with emission limits in Table 4.
- 4.4. The following testing requirements are for ammonia, PM, NO_X, CO, and non-methane hydro-carbons (NMHC). The test methods in Table 4 shall be used for each test event unless an alternate method is proposed by Microsoft and approved in writing by Ecology prior to the test. Except for ammonia testing, which requires only a single-load test, each pollutant in Table 4 shall be tested at two load testing approaches (five-load weighted and single load). A single testing event is defined as completion of all tests in Table 4 per engine, and each test shall be performed on different engines from those tested previously, until each engine at the data center has been tested except as provided in subsection 4.4.4. In the event that any source test shows non-compliance with any applicable Table 4 emission standards for the engines specified in Approval Condition 2.1, Microsoft shall repair or replace the engine and repeat the test on the same engine plus two additional engines from the same phase of the Oxford Data Center. Test reports shall be submitted to Ecology as provided in Condition 9.5 of this Order.

Table 4. Testing Requirements					
Pollutant	Load Test	Test Method	Emission Limits	Compliance Test Frequency	
PM Five-load weighted avg. PM 50%-load (± 2%)	EPA Method 5 or 201a	0.03 g/kW-hr	Test one engine at both load tests		
	50%-load (±	EPA Method 5 or 201a, and EPA Method 202	0.11 lb/hr (0.75 MWe)	within 12 months of engine startup. Test one untested engine every 3 years.	
			0.32 lb/hr (2.0 MWe)		
			0.34 lb/hr (2.5 MWe)		
NO _X	Five-load weighted avg.	EPA Method 7E	0.67 g/kW-hr	Test one engine at both load tests within 12 months of engine startup. Test one untested engine every 3 years.	
	100%-load (within 2%)	EPA Method 7E	1.33 lb/hr (0.75 MWe) 4.04 lb/hr (2.0 MWe)		

			9.11 lb/hr (2.5 MWe)	
CO we avo	Five-load weighted avg.	EPA Method 10	3.5 g/kW-hr	Test one engine at both load tests within 12 months of engine startup. Test one untested engine every 3 years.
	100%-load (within 2%)	EPA Method 10	0.28 lb/hr (0.75 MWe)	
			0.83 lb/hr (2.0 MWe)	
	(Within 270)		1.44 lb/hr (2.5 MWe)	
NMHC/ weighte avg.	Five-load weighted avg.	EPA Method 25A and EPA Method 18	0.19 g/kW-hr	Test one engine at both load tests within 12 months of engine startup. Test one untested engine every 3 years.
	50%-load (±	EPA Method 25A and Method 18	0.05 lb/hr (0.75 MWe)	
			0.27 lb/hr (2.0 MWe)	
	270		0.29 lb/hr (2.5 MWe)	
Ammonia	75%-load (± 2%)	BAAQMD Method ST- 1B or EPA Method 320 or EPA CTM- 027	0.19 lb/hr (0.75 MWe)	Test one engine within 12 months of engine startup. Test one untested engine every 3 years.
			0.48 lb/hr (2.0 MWe)	
			0.61 lb/hr (2.5 MWe)	

- 4.4.1. For the five load tests, testing shall be performed at each of the five engine torque load levels described in Table 2 of Appendix B to Subpart E of 40 CFR Part 89, and data shall be reduced to a single-weighted average value using the weighting factors specified in Table 2. Each test run shall be done within 2 percent of the target load value (e.g., the test runs for the nominal 10 percent load condition shall be done at loads from 8 to 12 percent). Microsoft may replace the dynamometer requirement in Subpart E of 40 CFR Part 89 with corresponding measurement of gen-set electrical output to derive horsepower output.
- 4.4.2. For all tests, the F-factor described in Method 19 shall be used to calculate exhaust flow rate through the exhaust stack, except that EPA Method 2 shall be used to calculate the flow rate for purposes of particulate testing. The fuel meter data, as measured according to Approval Condition 4.5, shall be included in the test report, along with the emissions calculations.
- 4.4.3. Three test runs shall be conducted for each engine. Each run must last at least 60 minutes. Analyzer data shall be recorded at least once every minute during the test. Engine run time and horsepower output and fuel usage shall be recorded during each test run for each load and shall be included in the test report. In lieu of these requirements, Microsoft may propose an alternative test protocol to Ecology in writing for approval.
- 4.4.4. The one (1) 0.750 MWe engine shall be stack tested according to Table 4. If the first two (2) 2.0 MWe engines tested according to the schedule in Table 4 are found to have consistent test results and are in compliance with all applicable Table 4 emission load tests, Microsoft may request approval from Ecology to discontinue compliance testing for the other two (2) 2.0 MWe engines. If the first six (6) 2.5 MWe engines tested according to the schedule in Table 4 are found to have consistent test results and are in compliance with all applicable Table 4

emission load tests, Microsoft may request approval from Ecology to discontinue compliance testing for the other twenty-six (26) 2.5 MWe engines.

- 4.5. Each engine shall be equipped with a properly installed and maintained non-resettable meter that records total operating hours.
- 4.6. Each engine shall be connected to a properly installed and maintained fuel flow monitoring system (either physical or generator manufacturer provided software) that records the amount of fuel consumed by the engine.

5. EMISSION LIMITS

The thirty-two (32) 2.5 MWe engine-generators, the four (4) 2.0 MWe engine-generators, and the one (1) 0.750 MWe engine-generator shall meet the following emission rate limitations:

- 5.1. Each emergency engine shall not exceed the applicable emission limits in Table 4.
- 5.2. Total annual facility-wide emissions shall not exceed the emission estimates for PM10, PM2.5, CO, NOx, VOC, SO2, DEEP, NO2, and ammonia as listed in Tables 2.1 and 2.2. Compliance shall be measured on a 36-month rolling average basis, by dividing the sum of the 36 consecutive months of emissions for each pollutant by three.
- 5.3. Visual emissions from each diesel engine exhaust stack shall be no more than five percent, with the exception of a ten (10) minute period after unit start-up. Visual emissions shall be measured by using the procedures contained in 40 CFR 60, Appendix A, Method 9.
- 5.4. Ammonia emission rates shall comply with the emission limits in Table 4.

6. OPERATION AND MAINTENANCE MANUALS

A site-specific O&M manual for the Oxford Data Center facility equipment shall be developed and followed. Manufacturer's operating instructions and design specifications for the engines, generators, cooling towers, and associated equipment shall be included in the manual. The manual shall include the manufacturer's recommended procedures for low-load generator operation. The O&M manual shall be updated to reflect any modifications of the equipment or its operating procedures. Emissions that result from failure to follow the operating procedures contained in the O&M manual or manufacturer's operating instructions may be considered proof that the equipment was not properly installed, operated, and/or maintained. The O&M manual for the diesel engines, cooling towers, and associated equipment shall at a minimum include:

6.1. Manufacturer's testing and maintenance procedures that will ensure that each individual engine will conform to the EPA Emission Standards appropriate for that engine throughout the life of the engine.

- 6.2. Normal engine operating parameters and design specifications.
- 6.3. Operating maintenance schedule for engines and cooling towers.
- 6.4. Specification sheet for cooling towers verifying 0.0005 percent drift rating, water flow, air flow, makeup water rate, and a list of chemicals used to pre-treat cooling tower makeup water.

7. SUBMITTALS

All notifications, reports, and other submittals shall be sent to:

Washington State Department of Ecology Air Quality Program 4601 N. Monroe Street Spokane, WA 99205-1295

8. RECORDKEEPING

All records, O&M manual, and procedures developed under this Order shall be organized in a readily accessible manner and cover a minimum of the most recent 60-month period. The following records are required to be collected and maintained.

- 8.1. Fuel receipts with amount of diesel and sulfur content for each delivery to the facility.
- 8.2. Annual hours of operation for each diesel engine.
- 8.3. Annual number of start-ups for each diesel engine.
- 8.4. Annual gross power generated by facility-wide operation of the emergency backup electrical generators.
- 8.5. Record of each operational period for each engine with the following information:
 - 8.5.1 Date of engine operation,
 - 8.5.2 engine unit ID,
 - 8.5.3 reason for operating: an operational period for an engine will be identified as one of the following reasons for operating: EMERGENCY SITUATIONS, STACK TESTING, COMMISSIONING, MAINTENANCE CHECKS, READINESS TESTING, DEVIATION OF VOLTAGE OR FREQUENCY, or UNSPECIFIED NON-EMERGENCY SITUATIONS
 - 8.5.4 duration of operation, and
 - 8.5.5 percent of generator electrical load.

- 8.6 Upset condition log for each emission unit (the 37 engines and 32 cooling towers) and their respective control units that include unit ID, date, time, duration of upset, cause, and corrective action.
- 8.7 Applicable recordkeeping for emergency engines required by 40 CFR Part 60, Subpart IIII Section 60.4214 (b), (c), and (d).
- 8.8 Air quality complaints received from the public or other entity, and the affected emissions units.

9 REPORTING

- 9.1 The serial number of the engine and the generator, and the engine build date will be submitted prior to installation of each engine.
- 9.2 The following information will be submitted to the AQP at the address in Condition 7 above by January 31 of each calendar year.
 - 9.2.1 Monthly rolling annual total summary of air contaminant emissions,
 - 9.2.2 Monthly rolling facility-wide generator hours of operation with annual total.
 - 9.2.3 Monthly rolling gross power generation with annual total.
 - 9.2.4 Monthly rolling annual total summary of fuel usage (in gallons).
 - 9.2.5 Calendar year annual total runtime hours.
- 9.3 Written notification that the O&M manual described in Approval Condition 6 has been developed and updated within 60 days after the issuance of this Order. A copy of the most current O&M manual will be provided to Ecology if requested.
- 9.4 Any air quality complaints resulting from operation of the emissions units or activities shall be promptly assessed and addressed. A record shall be maintained of Microsoft Corporation's action to investigate the validity of the complaint and what, if any, corrective action was taken in response to the complaint. Ecology shall be notified within three (3) days of receipt of any such complaint.
- 9.5 Stack test reports of any engine shall be submitted to Ecology within 45 days of completion of the test and shall include, at a minimum, the following information:
 - 9.5.1 The information from Conditions 4.2.3, 4.2.4, and 4.2.5 including field and analytical laboratory data, quality assurance/quality control procedures and documentation.
 - 9.5.2 A summary of results, reported in units and averaging periods consistent with the applicable emission standard or limit.
 - 9.5.3 A summary of control system or equipment operating conditions.
 - 9.5.4 A summary of operating parameters for the diesel engines being tested.
 - 9.5.5 Copies of field data and example calculations.

- 9.5.6 Chain of custody information.
- 9.5.7 Calibration documentation
- 9.5.8 Discussion of any abnormalities associated with the results.
- 9.5.9 A statement signed by the senior management official of the testing firm certifying the validity of the source test report.
- 9.6 Microsoft shall follow the annual report requirements of 40 CFR 60.4214(d).

10 GENERAL CONDITIONS

- Order shall become void if construction of Phase 1 is not commenced within eighteen (18) months following the date of this Approval Order, or if Phase 2 is not commenced within eighteen (18) months following completion of commissioning of the final engine in Phase 1. No additional engines shall be installed, if construction of both phases is discontinued for a period of eighteen (18) months, or if operation of backup emergency diesel electric generators are discontinued at the facility for a period of eighteen (18) months, unless prior written notification is received by Ecology at the address in Condition 7 above.
- 10.2 **Compliance Assurance Access:** Access to the source by representatives of Ecology or the EPA shall be permitted upon request. Failure to allow such access is grounds for enforcement action under the federal Clean Air Act or the Washington State Clean Air Act, and may result in revocation of this Approval Order.
- 10.3 **Availability of Order and O&M Manual:** Legible copies of this Order and the O&M manual shall be available to employees in direct operation of the emergency diesel electric generators, and cooling towers, and be available for review upon request by Ecology.
- 10.4 **Equipment Operation:** Operation of the generator units, cooling towers, and related equipment shall be conducted in compliance with all data and specifications submitted as part of the NOC application and in accordance with the O&M manual, unless otherwise approved in writing by Ecology.
- 10.5 **Modifications:** Any modification to the generators, engines, or cooling towers and their related equipment's operating or maintenance procedures, contrary to information in the NOC application, shall be reported to Ecology at least 60 days before such modification. Such modification may require a new or amended NOC Approval Order.
- 10.6 Activities Inconsistent with the NOC Application and this Approval Order: Any activity undertaken by the permittee or others, in a manner that is inconsistent with the NOC application and this Order, shall be subject to Ecology enforcement under applicable regulations.

10.7 **Obligations under Other Laws or Regulations:** Nothing in this Approval Order shall be construed to relieve the permittee of its obligations under any local, state, or federal laws or regulations.

All plans, specifications, and other information submitted to Ecology relative to this project and further documents and any authorizations or approvals or denials in relation thereto shall be kept at the Eastern Regional Office of the Department of Ecology in the "Air Quality Controlled Sources" files, and by such action shall be incorporated herein and made a part thereof.

Authorization may be modified, suspended, or revoked in whole or part for cause including, but not limited to the following:

- 1. Violation of any terms or conditions of this authorization;
- 2. Obtaining this authorization by misrepresentation or failure to disclose fully all relevant fact.

The provisions of this authorization are severable and, if any provision of this authorization, or application of any provisions of their circumstances, and the remainder of this authorization, shall not be affected thereby.

YOUR RIGHT TO APPEAL

You have a right to appeal this Approval Order to the Pollution Control Hearing Board (PCHB) within 30 days of the date of receipt of this Approval Order. The appeal process is governed by Chapter 43.21B RCW and Chapter 371-08 WAC. "Date of receipt" is defined in RCW 43.21B.001(2).

To appeal you must do the following within 30 days of the date of receipt of this Approval Order:

- File your appeal and a copy of this Approval Order with the PCHB (see addresses below). Filing means actual receipt by the PCHB during regular business hours.
- Serve a copy of your appeal and this Approval Order on Ecology in paper form by mail or in person. (See addresses below.) E-mail is not accepted.

You must also comply with other applicable requirements in Chapter 43.21B RCW and Chapter 371-08 WAC.

ADDRESS AND LOCATION INFORMATION

Street Addresses	Mailing Addresses
Department of Ecology	Department of Ecology
Attn: Appeals Processing Desk	Attn: Appeals Processing Desk
300 Desmond Drive SE	P.O. Box 47608

Lacey, WA 98503

Pollution Control Hearings Board 1111 Israel Road SW, Suite 301 Tumwater, WA 98501 Olympia, WA 98504-7608

Pollution Control Hearings Board P.O. Box 40903 Olympia, WA 98504-0903

For additional information visit the Environmental Hearings Office Website: http://www.eho.wa.gov

To find laws and agency rules visit the Washington State Legislature Website: http://www1.leg.wa.gov/CodeReviser

DATED this 14th day of May 2015, at Spokane, Washington.

Reviewed By:	Approved By
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Gary J. Huitsing, P.E. Science and Engineering Section Air Quality Program Department of Ecology State of Washington

Karen K. Wood, Section Manager Regional Air Quality Section Eastern Regional Office Department of Ecology State of Washington