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**Costs of Retrofitting vs. Replacing  
Coal-Fired Power Plants  
to Comply with New Air Pollution Control Rules**

**McIlvaine Hot Topic**

**July 28, 2011**

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# Overview

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## **Existing Coal Fleet**

- 1,032 Units
- 332 GW

## **Retirements Due to Upcoming Air Rules**

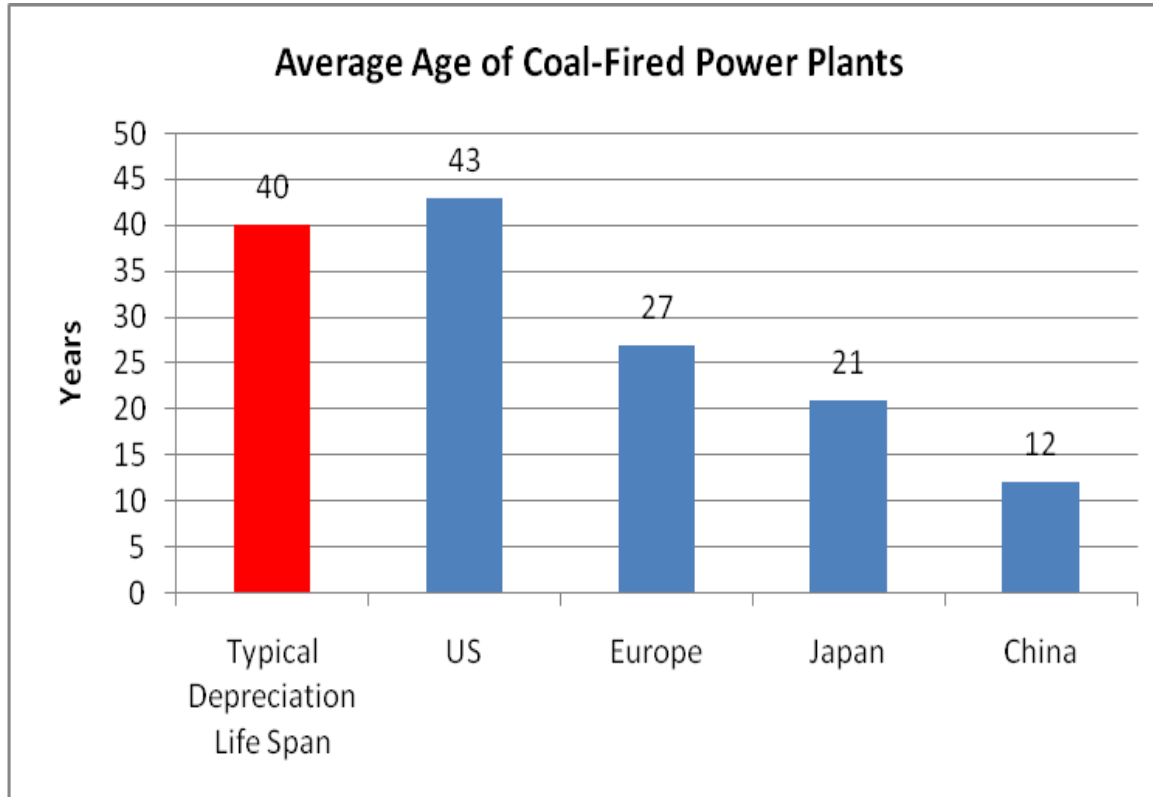
- 30 GW to 100 GW Projected
- McIlvaine Projections:
  - Best Case: 294 Units/32.5 GW
  - Worst Case: 564 Units/101.0 GW
- How will lost capacity be replaced?

## **Study to Determine Costs and Environmental Benefits**

- Replacing Existing Units with New Ultra-supercritical rather than Retiring or Retrofitting
- Three Scenarios: 10%, 20%, 30% Replaced with USC
- Similar to Retirement Projections: 33 GW, 67 GW, 100 GW

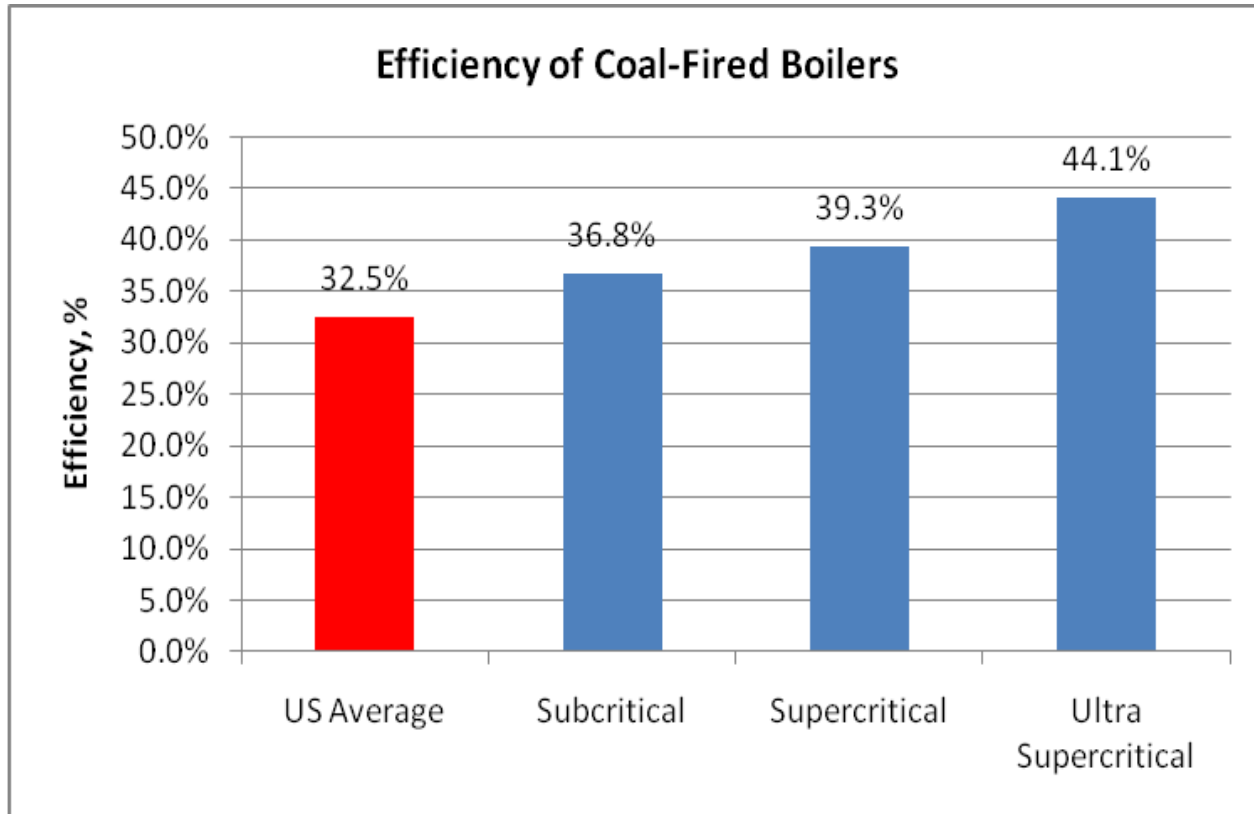


# Aging Coal Plants



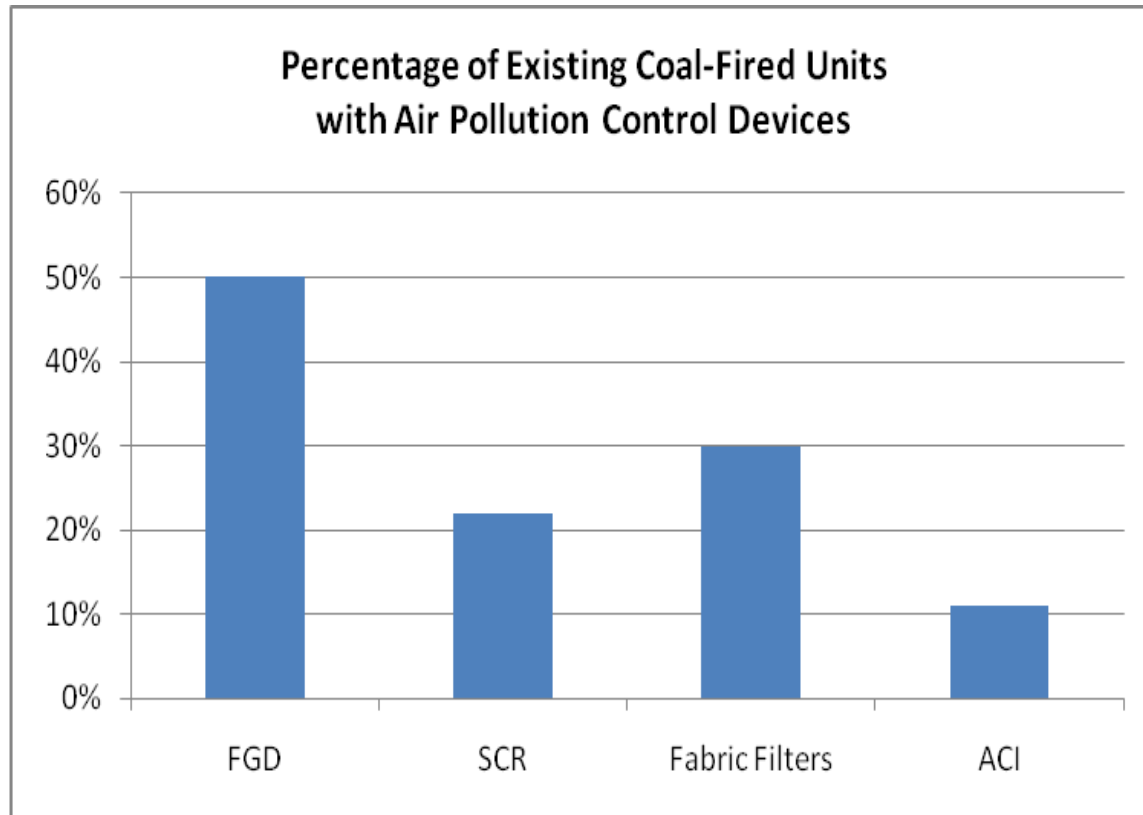


# Inefficient Coal Plants



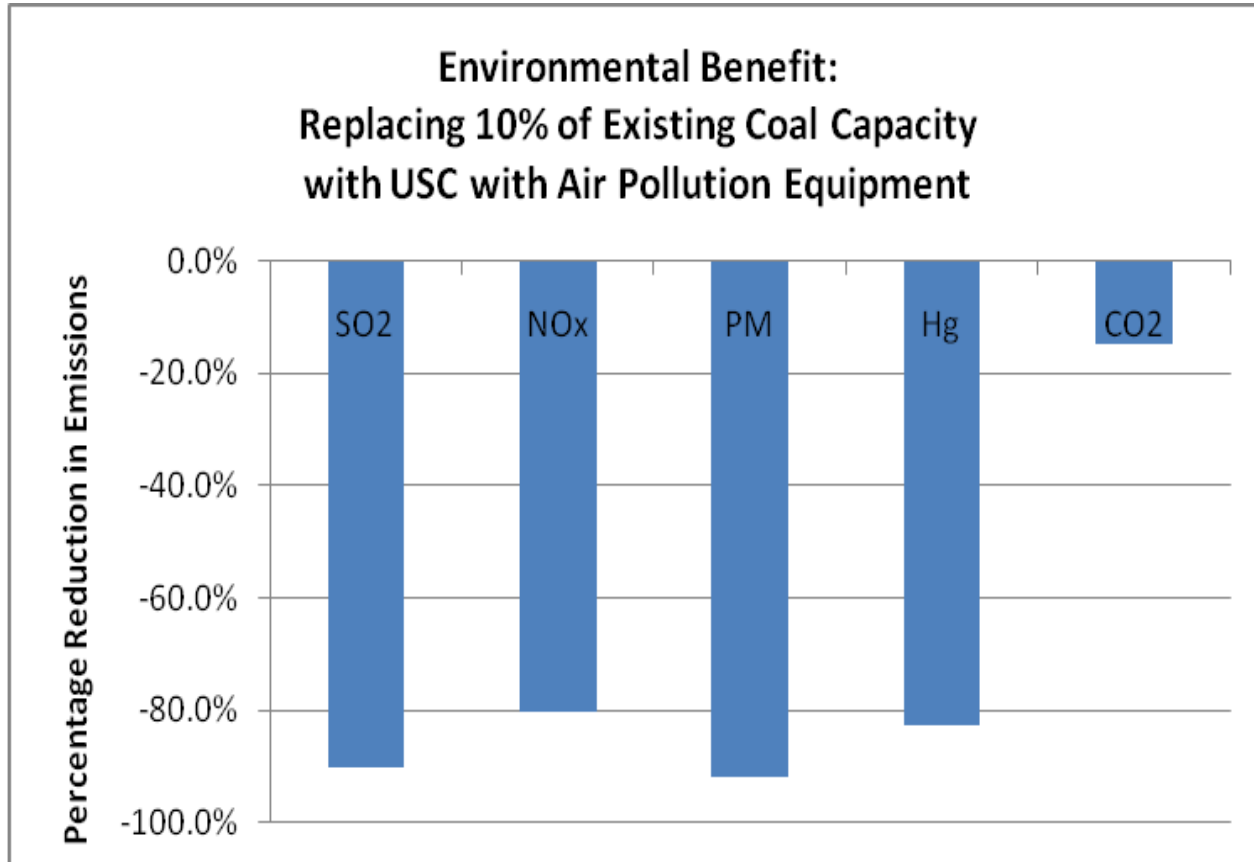


# Out of Date Coal Plants





# Benefits of Replacing Old Units





# Replacement Scenarios

Coal Fleet Replacement Scenarios	Units Replaced		Percentage of Total Capacity
	No of Units	Capacity (MW)	
10% Replaced	286	30,900	9.0%
20% Replaced	493	68,200	19.9%
30% Replaced	564	101,000	30.4%

## Based on:

- Size of Unit (MW)
- Age of unit
- Whether the unit has FGD and, if so, age of scrubber
- Whether the unit has SCR



# Air Pollution Control Component Costs

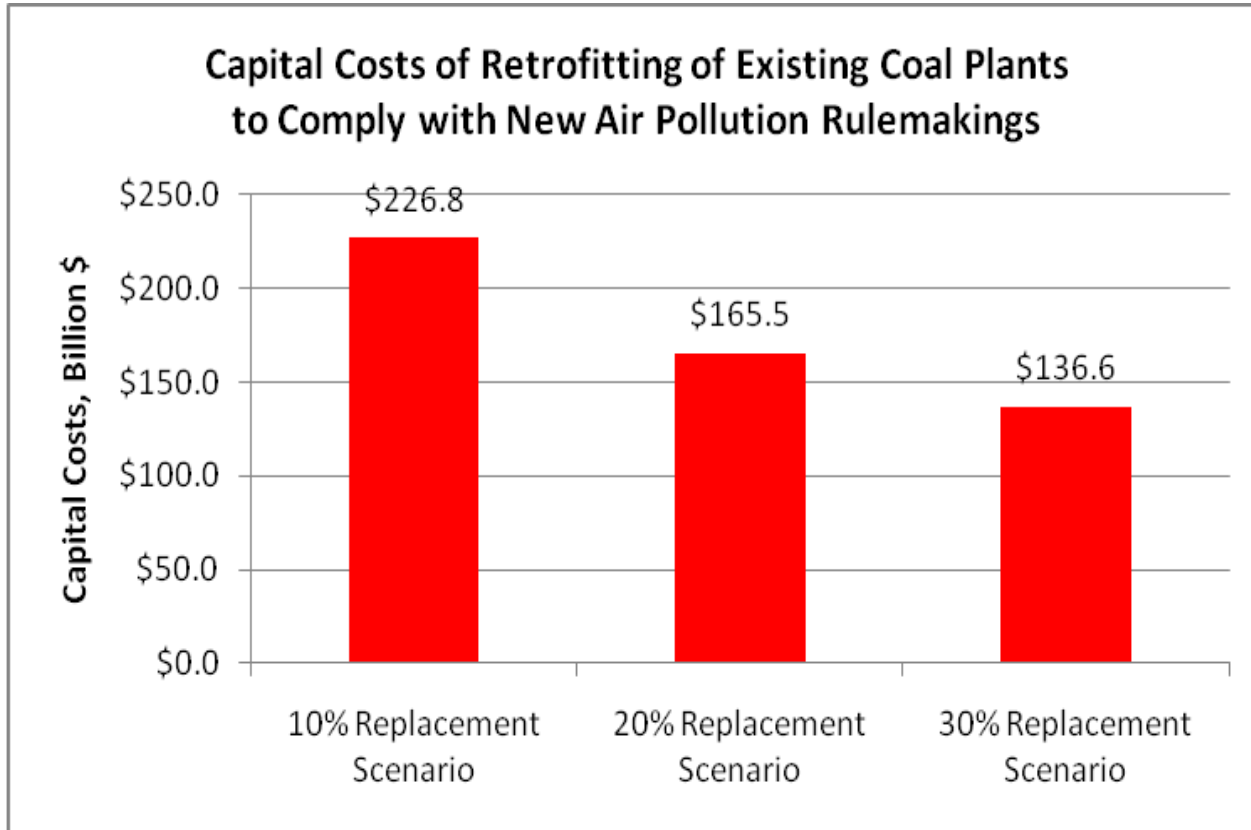
Control Device	Cost \$/kW
Wet FGD	\$200-500
In-furnace NOx	\$35-50
Post-combustion NOx	\$100-400
Fabric Filters	\$75-500
Activated Carbon Injection	\$10-30





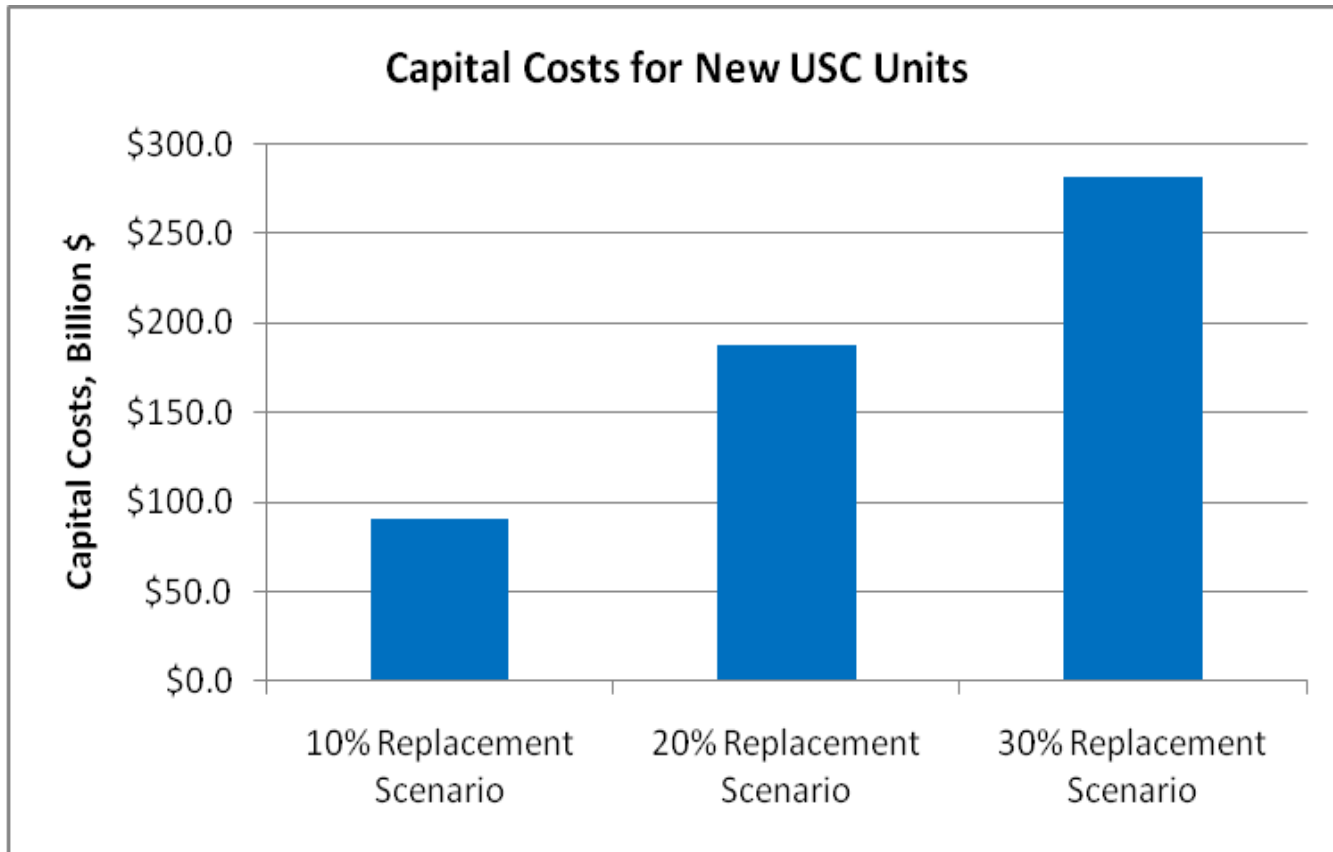


# Cost of Retrofitting Existing Units





# Cost of New Coal Units





# Cost of Replacing Old Coal Plants with New Ones

