



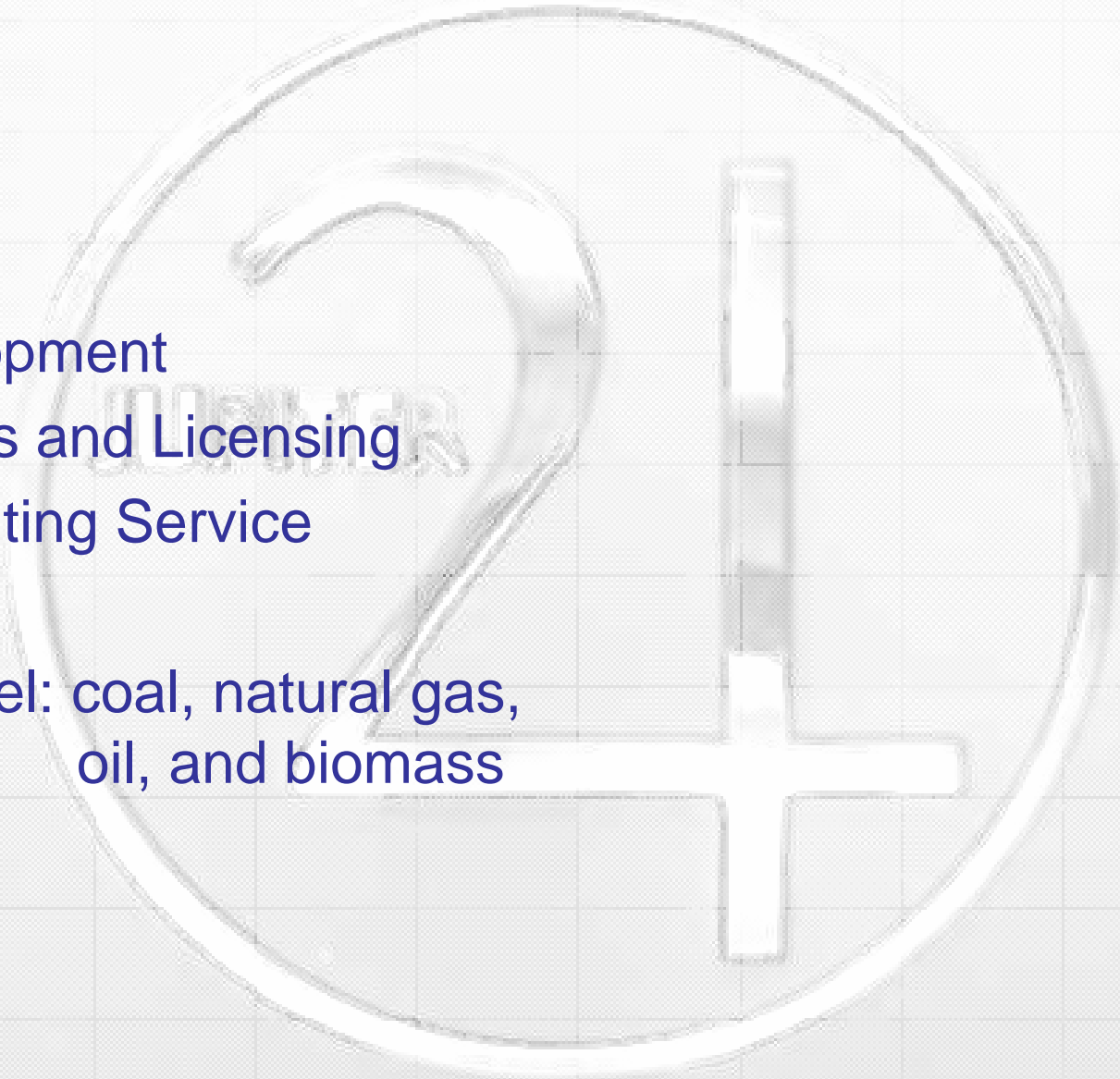
JUPITER OXYGEN HIGH FLAME TEMPERATURE OXYFUEL COMBUSTION

**Jupiter Oxygen has developed and patented
a high flame temperature oxyfuel
combustion process for heat transfer**

JUPITER OXYGEN ENERGY TECHNOLOGY

- Development
- Patents and Licensing
- Consulting Service

Fossil Fuel: coal, natural gas,
oil, and biomass



JUPITER OXYGEN ENERGY TECHNOLOGY



JUPITER'S FIRST APPLICATION INDUSTRIAL FURNACES



- Jupiter's process has been used in large industrial melting furnaces since 1997
- 70% fuel usage decrease per pound of aluminum melted [natural gas; oil]
- Ultra-low NOx emissions at combustion

AIR COMBUSTION - UNWANTED NITROGEN

- Air: 79% nitrogen and 21% oxygen
- Keeps flame temperature range about 3000 degrees F
Limiting radiant heat transfer
- Gas volume reduces residence time
Lower residence time = less heat transfer
- NO_x created – Emissions issue
- Carbon capture/EOR:
Nitrogen must be separated from CO_2

OXYFUEL COMBUSTION ELIMINATES NITROGEN FROM AIR

- Oxyfuel combustion uses oxygen instead of air
- Ultra-low NO_x at combustion
Save emission control cost
- No need to separate nitrogen from CO₂ for carbon capture/EOR

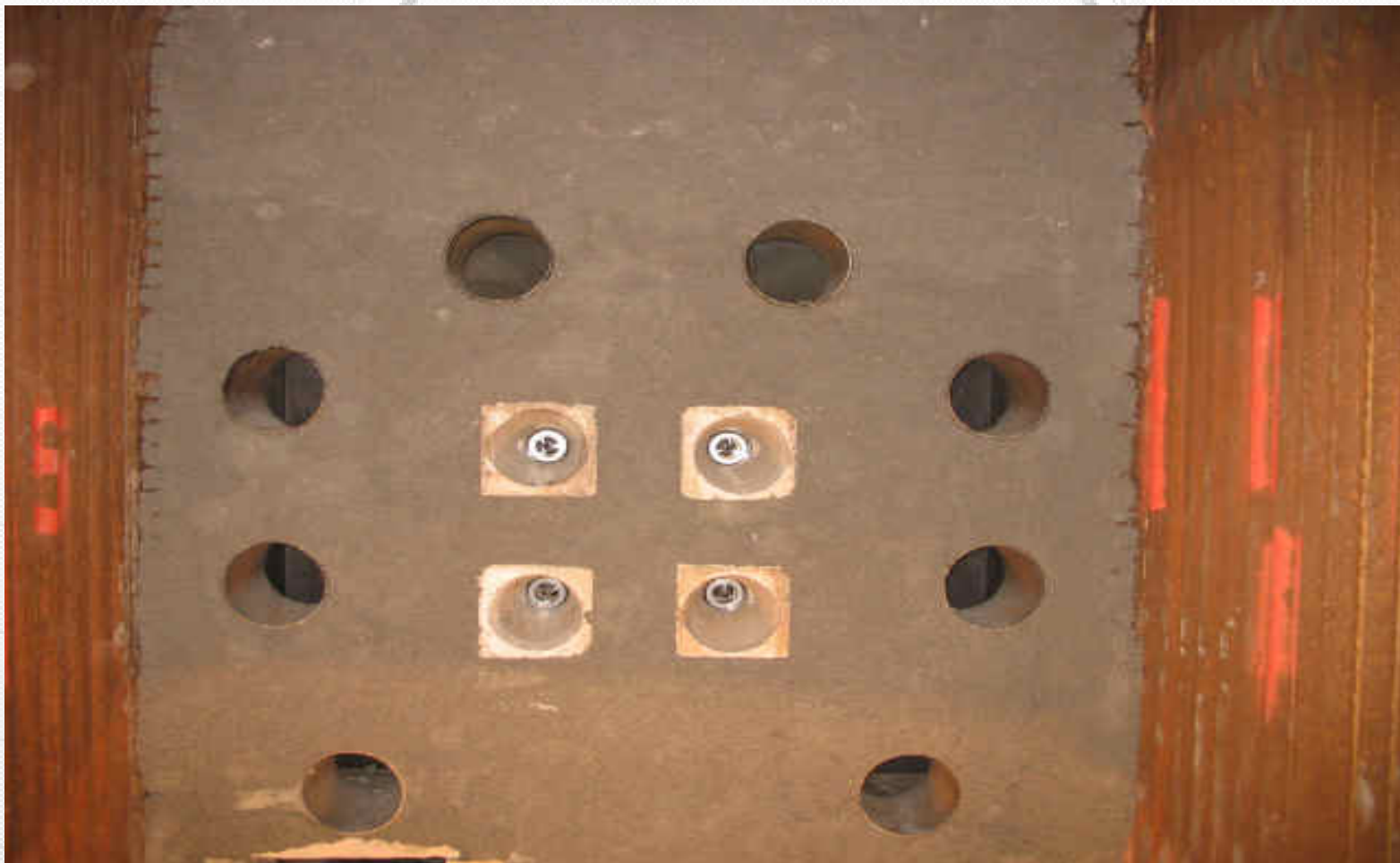
JUPITER OXYFUEL CRITICAL FLAME TEMPERATURE DIFFERENCE

- Jupiter's process
High flame temperature
- Other oxyfuel processes
Lower flame temperature = air firing
- Why is the temperature significant?

FLAME TEMPERATURE DIFFERENCES MATTER

- Flame temperature can be lowered
- Others: Lower flame temperature
For control
- Jupiter: Higher flame temperature
Controlled
Process temperatures = air firing
Material temperatures = air firing
With greater radiant heat transfer

MAINTAINING HIGH TEMPERATURE FLAME WHILE RECIRCULATING FLUE GAS



GREATER RADIANT HEAT TRANSFER ADVANTAGES

- Radiant heat
Transfer energy faster than convective
- Oxygen firing means 3-4 x higher CO₂/water vapor concentrations
Than normal air firing
CO₂/water vapor reduce radiant energy transfer
Compared to air
- Much higher flame temperature
More than overcomes higher CO₂/water vapor concentrations
Means better net heat transfer
Key: Maintain tube design temperatures
More even heat distribution – no hot spots

TEMPERATURE EFFECT

- Convective heat transfer – T to the 1st
- Radiant heat transfer is T to the 4th
Temperature changes to the 4th power
Temperature changes have far greater effect
Faster heat transfer
- Completed natural gas testing
Air firing 3400F
Jupiter oxyfuel 5400F

JUPITER OXYFUEL HEAT FLUX EFFECTS

- 600 MW Model Boiler
- 15-50 ft. distances in radiant zone
From flame to tubes
- Increased heat flux btu/hr/sq.ft. at tubes
Jupiter oxyfuel per btu/fuel input compared to either:
Air firing
Lower temperature oxyfuel
- In order to maintain tube temperature design levels
Less fuel is required

BALANCING HEAT TRANSFER

- Jupiter's process can have lower gas volumes
Means more residence time
For better heat transfer
- New design boilers – design in balanced heat transfer
- Retrofits - use recirculated flue gas as needed
Balance heat transfer
Coal ash movement
Recirculate away from flame
Keep high flame temperature
- Lowered flame temperature oxyfuel – recirculate close to flame
Large volumes of CO₂ with high water vapor content
Questions about flame stability

JUPITER'S PROCESS SAVES FUEL

- Industrial furnaces – up to 70% fuel savings
- Current Boiler testing – natural gas

Jupiter oxyfuel without recirculation:

- 7.62% fuel savings vs. air [Air firing efficiency 88.40%]
- Prior testing 14.30% vs. air [Air firing efficiency 75.85%]

Jupiter oxyfuel with recirculation: 4.47% fuel savings vs. air

- Coal testing in progress
 - More particle – better radiant heat transfer
- Lower temperature oxyfuel firing testing
 - Jupiter results indicate little or no fuel savings [unless overheat tubes]

Environmental Technology Verification Certificate

Environmental Technology Verification Program

.....enhancing the credibility of environmental technologies



Jupiter Oxy-Fuel Combustion

“In a utility boiler using Jupiter Oxygen’s Oxy-Fuel technology operated accordant to vendor’s specifications with combustion at stoichiometry (+/-) 5% and using natural gas as the fuel source:

1. NO_x produced by the boiler was reduced from 0.095 (+/-0.011) lb/MMBtu¹ under conventional operation, to 0.051 (+/- 0.010) lb/MMBtu under Oxy-Fuel operation, with an average NO_x reduction of at least 37%;
2. Combustion efficiency was increased by at least 12% based on products of combustion, with a corresponding reduction in fossil fuel usage; and,
3. Concentration of CO₂ gas of 9.1% (+/- 0.15) under conventional operation increased to 92.3% (+/- 2.3) under Oxy-Fuel operation, to ease gas capture and sequestration.”

¹ All figures significant at 95% level of confidence.

License Number: ETV 2004-41
Issued to: Greenhouse Gas
Separation Systems Inc.

Verified
Performance
March 2004

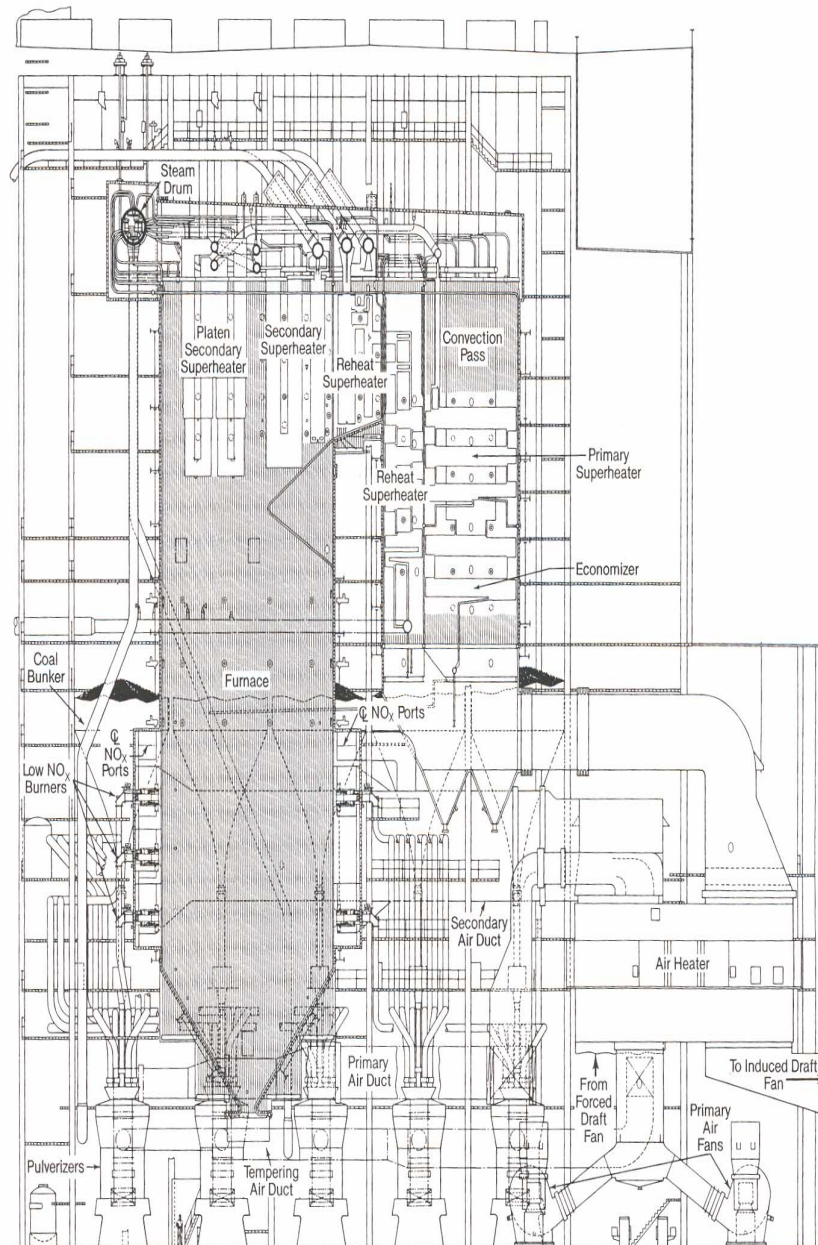
Dr. Ed Mallett
President and CEO



Canada

Refer to Technology Fact Sheet for additional information on the verification of this performance claim.

For retrofit
Not a rebuild
New plant design
May be different



JUPITER OXYGEN TEST BOILER RETROFITS

Coal and natural gas

2002 - 1.5 MWth Boiler (1973)

successfully operated
saturated steam

2008 – 15.0 MWth Boiler (1985)

successfully operated
superheated steam

LOWER CAPITAL AND OPERATING COSTS

- Fuel savings with Jupiter's process
 - Lower fuel costs
 - Less fuel = less oxygen needed
 - Less fuel = less carbon dioxide created
- Lower Excess Oxygen – Stoichiometry
 - Precise oxygen control
 - Less oxygen needed
- Purer carbon dioxide at the boiler exit
 - Lowers carbon capture costs

OXYFUEL BETTER FOR CARBON CAPTURE

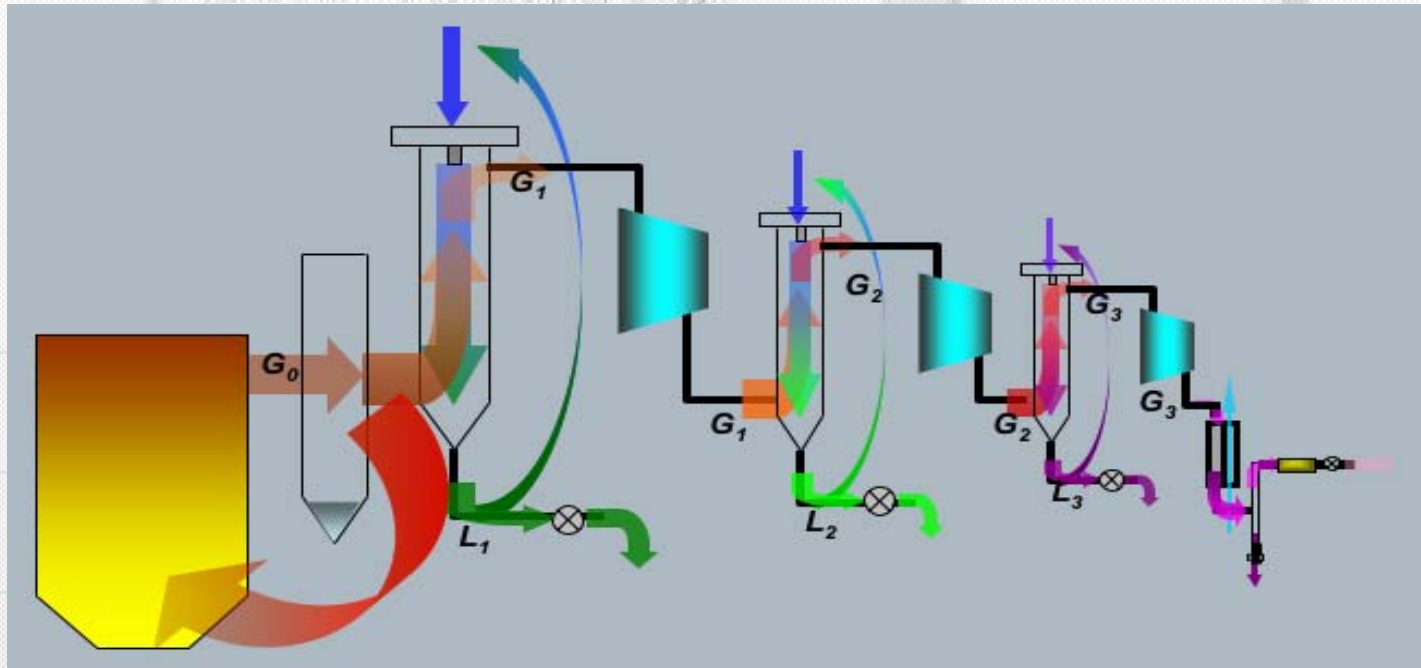
- Avoid CO₂/nitrogen separation cost
Unlike air firing
- Jupiter-IPR technology combination

INTERGRATED POLLUTANT REMOVAL

- DOE-NETL Carbon Capture System
- Compresses and changes
Flue gas temperature
Pressure
- Heat exchangers remove water and SO_x
- Filters remove Hg and particulate
- Transport ready carbon capture
- Jupiter's technology enables combined Jupiter-IPR systems to be:
Economical
Efficient

INTEGRATED POLLUTANT REMOVAL

- No need for NO_x control technology
- 95-100% Capture of CO₂
- 60-90% mercury capture (mercury in coal range factor)
- 99+% sulfur removal
- 99+% removal all particulates, with 80+% removal of the small particles (PM 2.5)



ADDITIONAL SAVINGS

- Heat Recovery – Compressors

Oxygen plant and IPR

= 8-9% fuel savings

- Water Recovery – IPR

Exceeds boiler feed water requirements

FEASIBILITY STUDIES

- 2007 Feasibility Study 850 MWe Coal Fired Supercritical
- 2007 Feasibility Study 120 MWe Natural Gas Fired
- 2007 Capital costs with carbon capture

Jupiter Oxygen costs less than:

Post-combustion capture air firing
IGCC

JUPITER OXYFUEL HAS FAVORABLE ECONOMICS

COST OF ELECTRICITY [COE] – NEW PLANTS

- COE: \$0.068/kw [fully amortized costs]
- CO2 capture costs: \$9/ton [excludes transport/sequestration]
- In order to use these figures for comparison purposes, air-firing post-combustion International Energy Agency [IEA] based comparables are:
- COE: \$0.072/kw [fully amortized costs]
- CO2 capture costs: \$28/ton [excludes transport/sequestration]
- Because IGCC cost projections shifting and increasing, no currently available reliable comparables for IGCC

JUPITER'S TECHNOLOGY CAN RETROFIT COAL/GAS POWER PLANTS

- Retrofit costs projected at 35% of building a new plant

OPERATING COSTS PROJECTED GENERALLY THE SAME AS AIR FIRED POWER PLANT WITHOUT CARBON CAPTURE

15 MWth JUPITER TEST FACILITY

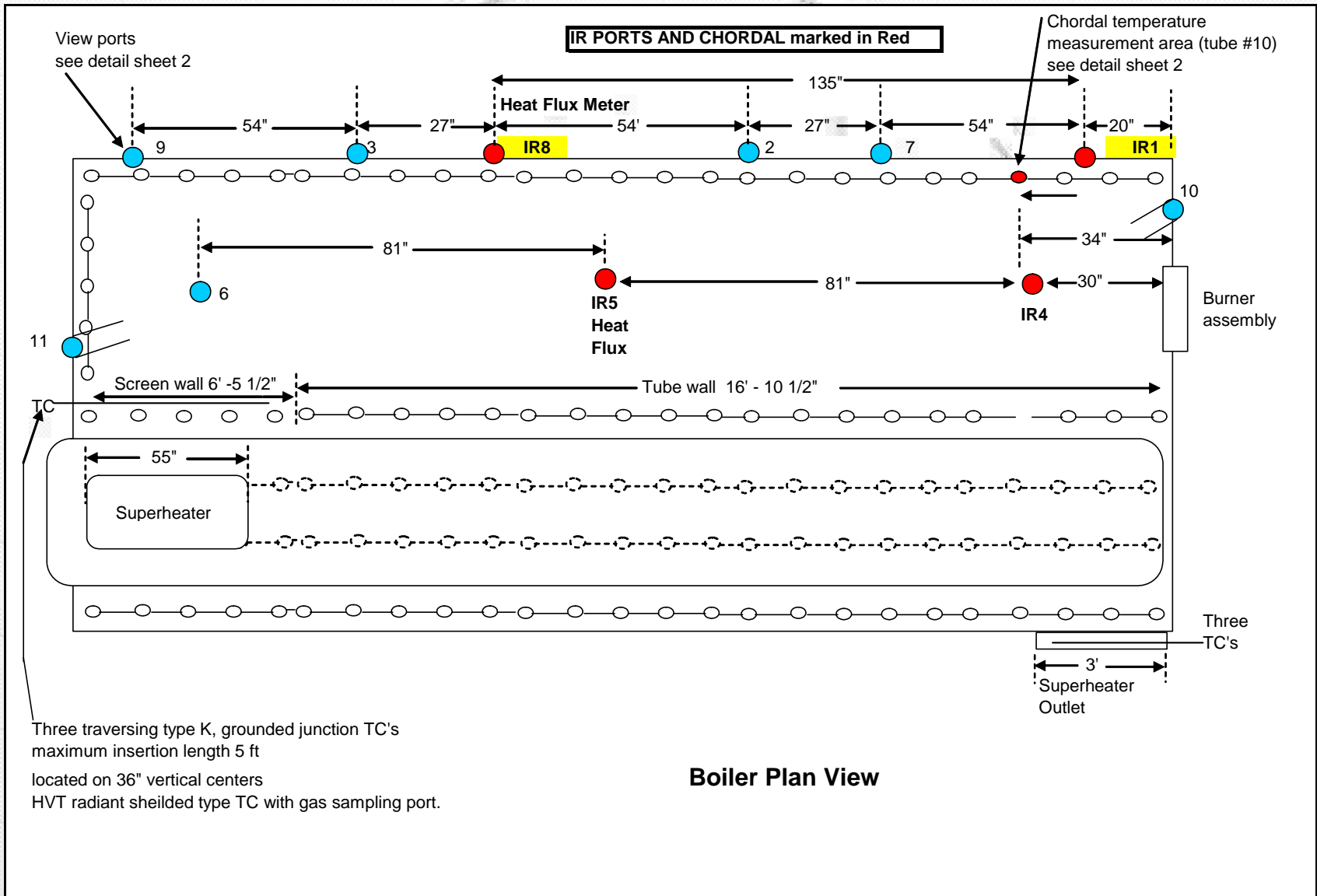
- Oxyfuel burner test system
- Integrated Pollutant Removal
- Flue gas recirculation
- Chamber for the continuous operation of 15 MWth oxygen burner
- 105 TPD cryogenic plant
- Coal pulverizer with recirculation system
- Automated data acquisition system

15 MWth Test Facility



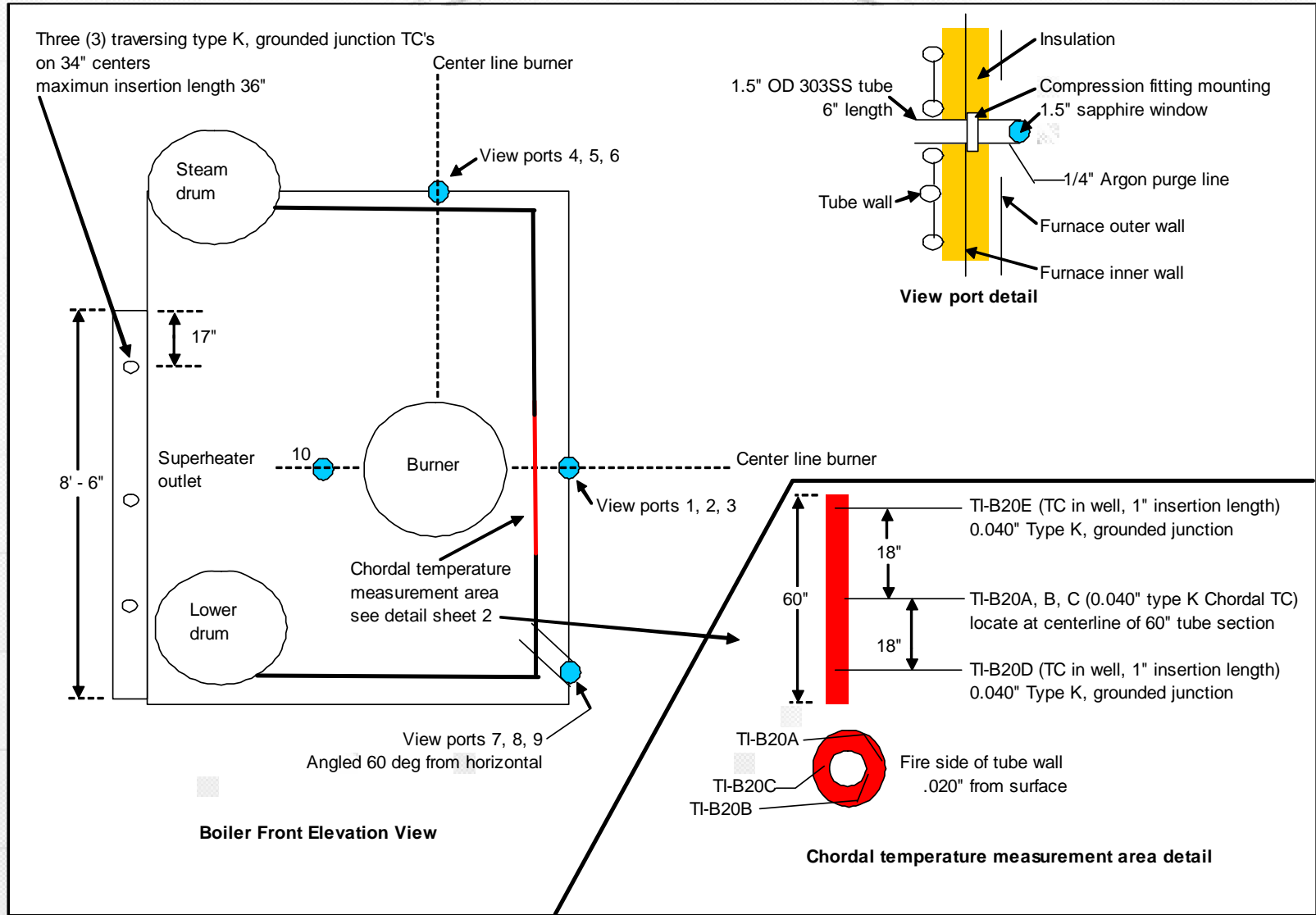
15 MWth BOILER PLAN VIEW

IR-UV



Boiler Plan View

15 MWth BOILER FRONT VIEW



THE PATH TO CARBON CAPTURE

Jupiter Oxygen high flame temperature heat transfer using oxyfuel combustion:

The best approach to carbon capture

For both retrofits and
new build power plants.